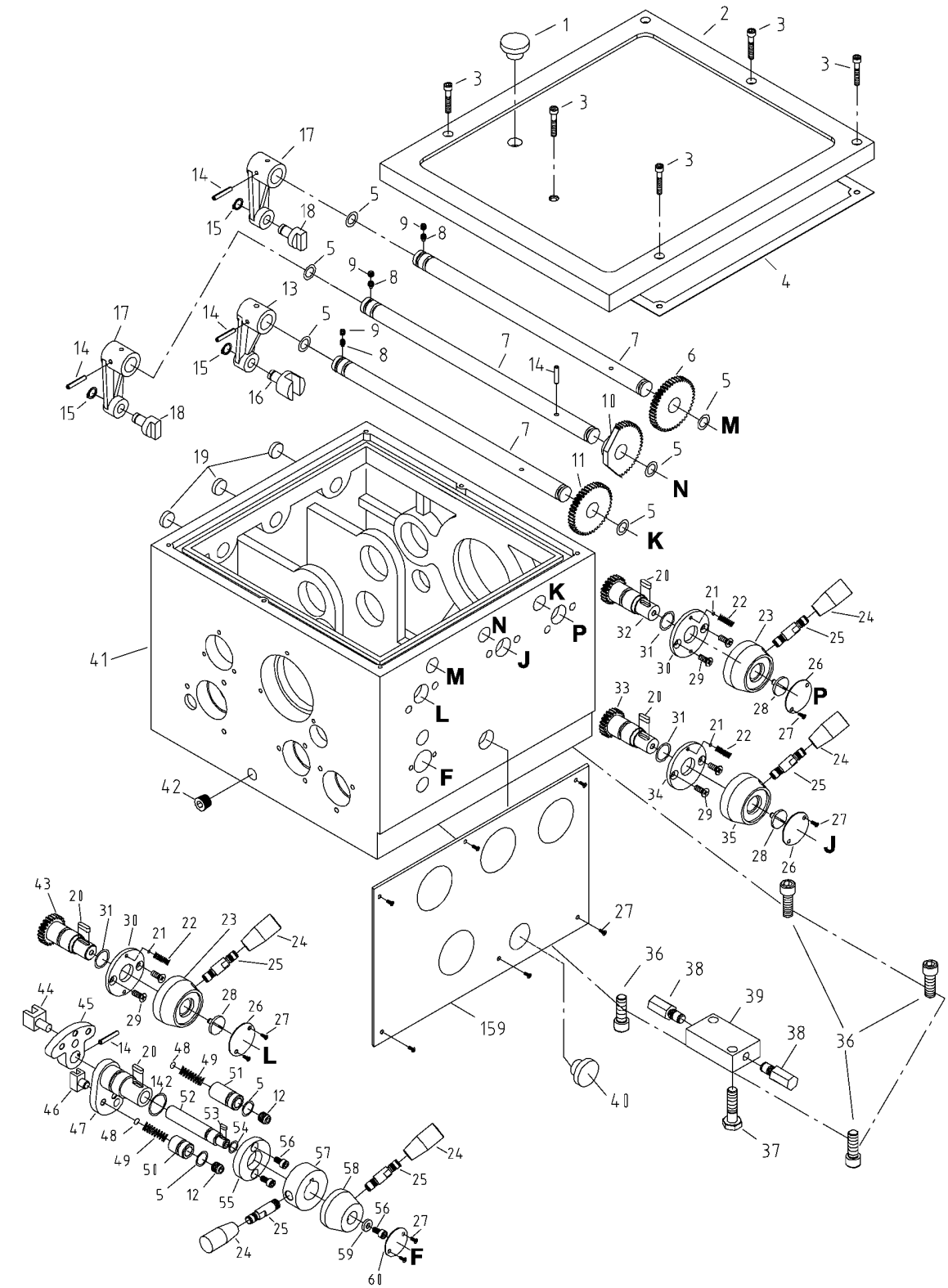
# JET GH-1340W-3 | Stock 321172

## Diagram A - Headstock Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

### Headstock Assembly I




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# JET GH-1340W-3 | Stock 321172

## Parts List A - Headstock Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | GH1340A-04-06 | Plug | | 1 |
| 2 | GH1440W-04-60 | Headstock Cover | | 1 |
| 3 | TS-1503081 | Hex Socket Cap Screw | M6x35 | 6 |
| 4 | GH1440W-04-61 | Gasket | | 1 |
| 5 | GB3452.1-14X2.65 | O-Ring | 14x2.65 | 8 |
| 6 | GH1440W-04-38 | Gear | 38T | 1 |
| 7 | GH1440W-04-41 | Shaft | | 3 |
| 8 | GB75-M6x10 | Set Screw | M6x10 | 3 |
| 9 | GB77-M6x6 | Set Screw | M6x6 | 3 |
| 10 | GH1440W-04-37 | Gear | 48T | 1 |
| 11 | GH1440W-04-36 | Gear | 43T | 1 |
| 12 | GB77-M12x12 | Set Screw | M12x12 | 2 |
| 13 | GH1440W-04-43 | Shift Arm | | 1 |
| 14 | GB879-5X30 | Spring Pin | 5x30 | 7 |
| 15 | GB894.2-12 | Retainer Ring | 12 | 3 |
| 16 | GH1440W-04-45 | Shift Fork | | 1 |
| 17 | GH1440W-04-35 | Shift Arm | | 2 |
| 18 | GH1440W-04-44 | Gear Shifter | | 2 |
| 19 | GH1440W-04-10 | Plug | | 3 |
| 20 | GB1096-5X16 | Key | 5x16 | 4 |
| 21 | GB308-SB8 | Steel Ball | 8 | 5 |
| 22 | C6240-20018 | Spring | | 5 |

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# JET GH-1340W-3 | Stock 321172

## Parts List A - Headstock Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 23 | GH1440W-04-49 | Handle Body | | 2 |
| 24 | GB4141.14-BM10X50 | Handle Cap | | 5 |
| 25 | GH1440W-04-34 | Handle Lever | | 5 |
| 26 | C6240-20001 | Lever Name Plate | | 3 |
| 27 | TS-1531012 | Pan Head Machine Screw | M3x6 | 14 |
| 28 | GH1440W-04-59 | Screw | | 3 |
| 29 | TS-1503031 | Screw | M6x12 | 6 |
| 30 | GH1440W-04-50 | Position Plate | | 2 |
| 31 | GB3452.9-19X2.65 | O-Ring | 19x2.65 | 3 |
| 32 | GH1440W-04-40 | Gear Shaft | 22T | 1 |
| 33 | GH1440W-04-42 | Gear Shaft | 17T | 1 |
| 34 | GH1440W-04-51 | Position Plate | | 1 |
| 35 | GH1440W-04-48 | Handle Body | | 1 |
| 36 | TS-1506041 | Hex Socket Cap Screw | M12x35 | 4 |
| 37 | GB5782-M10x40 | Alignment Bolt | M10x40 | 2 |
| 38 | GH1440W-04-62 | Alignment Bolt | | 2 |
| 39 | GH1440W-04-63 | Alignment Block | | 1 |
| 40 | GB1160.1-89 | Oil Sight Glass | 20 | 1 |
| | GHW1160-20A | Oil Sight Glass (serial no. 1002W2659W and higher) | M20x1.5 | 1 |
| 41 | GH1440W-04-01 | Headstock Casting (14”) | | 1 |
| | GH1340W-04-01 | Headstock Casting (13”) | | 1 |
| 42 | 05-75 | Drain Plug | | 1 |

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# JET GH-1340W-3 | Stock 321172

## Parts List A - Headstock Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 43 | GH1440W-04-39 | Gear Shaft | 27T | 1 |
| 44 | GH1440W-04-47 | Shaft Fork | | 1 |
| 45 | GH1440W-04-72 | Shifting Crank | | 1 |
| 46 | GH1440W-04-71 | Shaft Fork | | 1 |
| 47 | GH1440W-04-56 | Shifting Crank | | 1 |
| 48 | GB308-SB9 | Steel Ball | 9 | 2 |
| 49 | GH1440W-49 | Spring | | 2 |
| 50 | GH1440W-04-52 | Shaft | | 1 |
| 51 | GH1440W-04-54 | Shaft | | 1 |
| 52 | GH1440W-04-53 | Shaft | | 1 |
| 53 | GB1096-4X10 | Key | 4x10 | 1 |
| 54 | GB3452.9-10.6X2.65 | O-Ring | 10.6x2.65 | 1 |
| 55 | GH1440W-04-55 | Collar | | 1 |
| 56 | TS-1503031 | Hex Socket Cap Screw | M6x12 | 18 |
| 57 | GH1440W-04-57 | Collar | | 1 |
| 58 | GH1440W-04-58 | Handle Body | | 1 |
| 59 | 04-62 | Washer | | 1 |
| 60 | 04-90 | Indicator Disk | | 1 |
| 142 | GB3452.9-25X2.65 | O-Ring | 25x2.65 | 3 |
| 159 | GH1340W-04-02 | Name Plate | | 1 |
| | GH1440W-04-02 | Name Plate | | 1 |
| | GH-1340W-3J.B.S | 3-Jaw Chuck (not shown) | | 1 |
| | GH-1340W-4J.B.S | 4-Jaw Chuck (not shown) | | 1 |

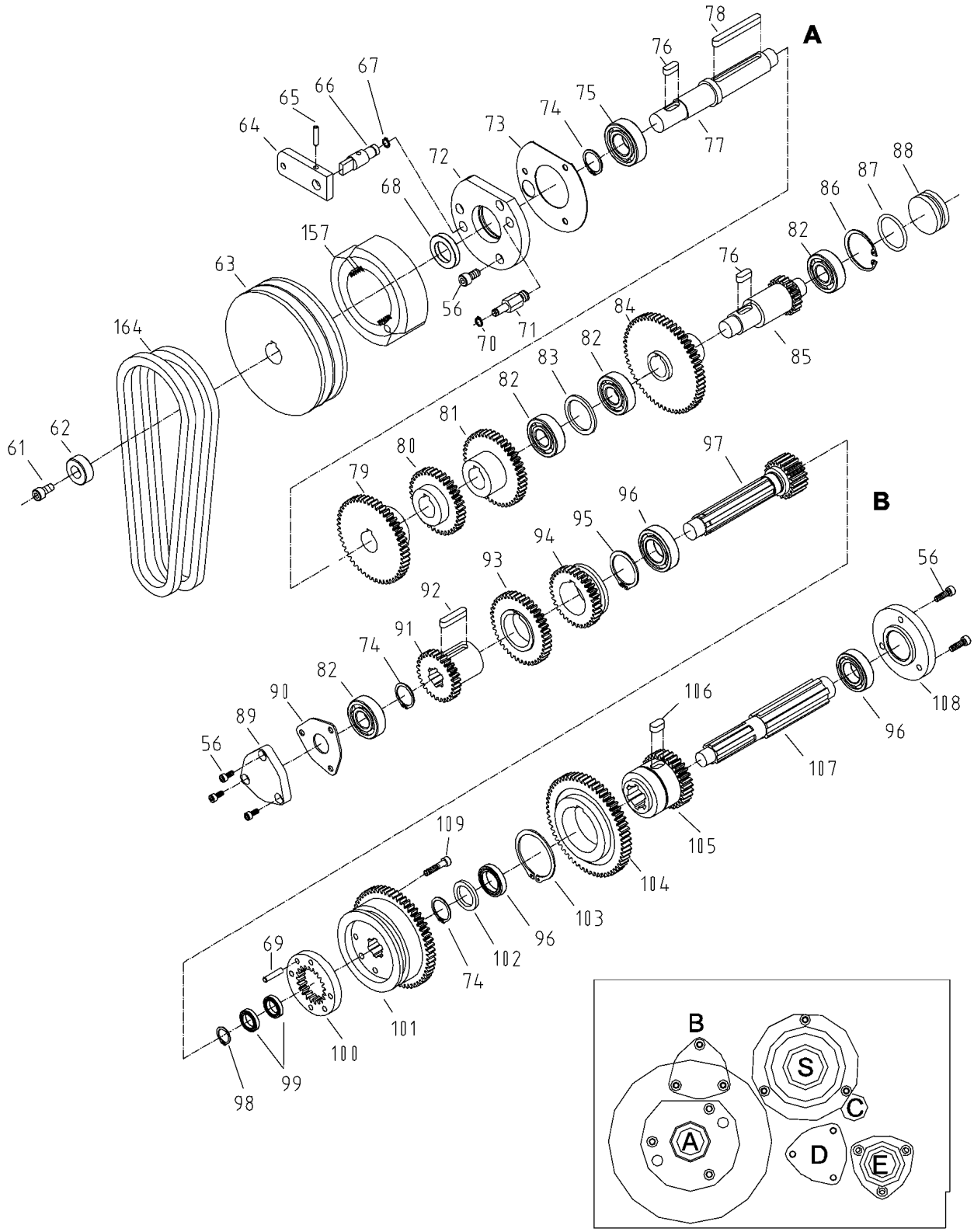
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# JET GH-1340W-3 | Stock 321172

## Diagram B - Headstock Assembly II

Original JET parts reference | Match model, voltage and serial-number notes

### Headstock Assembly II




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# JET GH-1340W-3 | Stock 321172

## Parts List B - Headstock Assembly II

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 56 | TS-1503031 | Hex Socket Cap Screw | M6x12 | 18 |
| 61 | TS-1504041 | Hex Socket Cap Screw | M8x20 | 1 |
| 62 | 04-12 | Washer | | 1 |
| 63 | 04-11 | Pulley | | 1 |
| 64 | 11-10 | Break Block | | 1 |
| 65 | GB879-5X16 | Pin | 5x16 | 1 |
| 66 | 11-09 | Brake Actuator Shaft | | 1 |
| 67 | GB894.2-12 | Retainer Ring | 12 | 1 |
| 68 | GB9877.1-SD25X45X7 | Spacer | SD25x45x7 | 1 |
| 69 | GB117-A6X26 | Pin | A6x26 | 2 |
| 70 | GB894.2-8 | Retainer Ring | 8 | 1 |
| 71 | 11-11 | Brake Retainer Stud | | 1 |
| 72 | 04-13 | Cover | | 1 |
| 73 | 04-14 | Gasket | | 1 |
| 74 | GB894.2-25 | Retainer Ring | 25 | 6 |
| 75 | GB/T276-6205 | Ball Bearing | 6205/p5 | 1 |
| 76 | GB1096-8X20 | Key | 8x20 | 2 |
| 77 | GH1440W-04-03 | Shaft | | 1 |
| 78 | GB1096-8X72 | Key | 8x72 | 1 |
| 79 | GH1440W-04-04 | Gear | 50T | 1 |
| 80 | GH1440W-04-05 | Gear | 37T | 1 |
| 81 | GH1440W-04-06 | Gear | 43T | 1 |
| 82 | GB/T276-6204 | Ball Bearing | 6204/p5 | 5 |
| 83 | GH1440W-04-17 | Washer | | 1 |
| 84 | GH1440W-04-12 | Gear | 57T | 1 |
| 85 | GH1440W-04-11 | Gear Shaft | 20T | 1 |

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# JET GH-1340W-3 | Stock 321172

## Parts List B - Headstock Assembly II (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 86 | GB893.1-47 | Retainer Ring | 47 | 1 |
| 87 | GB3452.1-40X2.65 | O-Ring | 40x2.65 | 1 |
| 88 | 04-28 | Plug | | 1 |
| 89 | 04-53 | Bearing Cap | | 2 |
| 90 | 04-52 | Bearing Cap Gasket | | 2 |
| 91 | GH1440W-04-08 | Gear | 28T | 1 |
| 92 | GB1096-8X38 | Key | 8x38 | 1 |
| 93 | GH1440W-04-09 | Gear | 41T | 1 |
| 94 | GH1440W-04-10 | Gear | 34T | 1 |
| 95 | GB894.2-40 | Retainer Ring | 40 | 1 |
| 96 | GB/T276-6005 | Ball Bearing | 6005/p5 | 4 |
| 97 | GH1440W-04-07 | Gear Shaft | 21T | 1 |
| 98 | GB894.2-17 | Retainer Ring | 17 | 1 |
| 99 | GB/T276-61803 | Ball Bearing | 61803/p5 | 2 |
| 100 | GH1440W-04-15 | Gear | 21T | 1 |
| 101 | GH1440W-04-14 | Gear | 58T | 1 |
| 102 | GH1440W-04-16 | Washer | | 1 |
| 103 | GB894.2-55 | Retainer Ring | 55 | 1 |
| 104 | GH1440W-04-19 | Gear | 59T | 1 |
| 105 | GH1440W-04-18 | Gear | 31T | 1 |
| 106 | GB1096-10X18 | Key | 10x18 | 1 |
| 107 | GH1440W-04-13 | Spline Shaft | | 1 |
| 108 | GH1440W-04-24 | Cover | | 1 |
| 109 | TS-1503081 | Hex Socket Cap Screw | M6x35 | 4 |
| 157 | 11-15 | Brake Shoe Assembly | | 1 |
| 164 | VB-A73 | V-Belt (GH-1340W-1/3 & GH-1440W-1) | | 2 |
| | VB-A74 | V-Belt (GH-1440W-3) | | 2 |

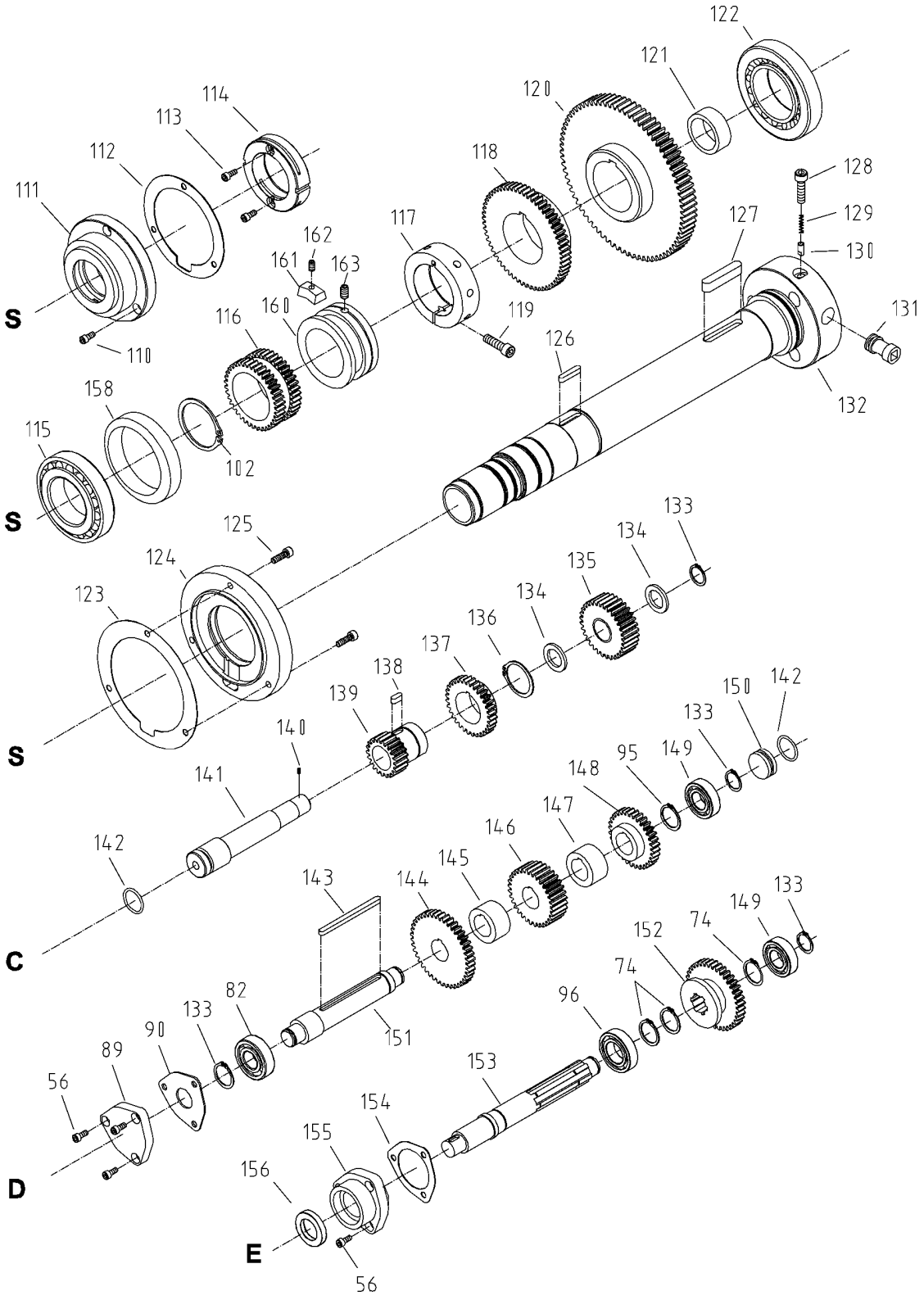
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# JET GH-1340W-3 | Stock 321172

## Diagram C - Headstock Assembly III

Original JET parts reference | Match model, voltage and serial-number notes

### Headstock Assembly III




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# JET GH-1340W-3 | Stock 321172

## Parts List C - Headstock Assembly III

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 56 | TS-1503031 | Hex Socket Cap Screw | M6x12 | 18 |
| 74 | GB894.2-25 | Retainer Ring | 25 | 6 |
| 82 | GB/T276-6204 | Ball Bearing | 6204/p5 | 5 |
| 89 | 04-53 | Bearing Cap | | 2 |
| 90 | 04-52 | Bearing Cap Gasket | | 2 |
| 95 | GB894.2-40 | Retainer Ring | 40 | 1 |
| 96 | GB/T276-6005 | Ball Bearing | 6005/p5 | 4 |
| 102 | GH1440W-04-16 | Washer | | 1 |
| 110 | TS-1503041 | Hex Socket Cap Screw | M6x16 | 3 |
| 111 | GH1440W-04-29 | Cover | | 1 |
| 112 | 04-60 | Gasket | | 1 |
| 113 | TS-1502031 | Hex Socket Cap Screw | M5x12 | 2 |
| 114 | GH1440W-04-31 | Nut | | 1 |
| 115 | GB/T297-32011 | Tapered Roller Bearing | 32011/p5 | 1 |
| 116 | GH1440W-04-30 | Gear | 38T | 1 |
| 117 | GH1440W-04-27 | Lock Collar | | 1 |
| 118 | GH1440W-04-21 | Gear | 59T | 1 |
| 119 | TS-1504061 | Hex Socket Cap Screw | M8x30 | 1 |
| 120 | GH1440W-04-23 | Gear | 87T | 1 |
| 121 | GH1440W-04-25 | Collar | | 1 |

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# JET GH-1340W-3 | Stock 321172

## Parts List C - Headstock Assembly III (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 122 | GB/T297-30212 | Tapered Roller Bearing | 30212/p5 | 1 |
| 123 | GH1440W-04-32 | Gasket | | 1 |
| 124 | GH1440W-04-28 | Cover | | 1 |
| 125 | TS-1503051 | Hex Socket Cap Screw | M6x20 | 3 |
| 126 | GB1096-6X30 | Key | 6x30 | 1 |
| 127 | GB1096-10X55 | Key | 10x55 | 1 |
| 128 | TS-1504031 | Hex Socket Cap Screw | M8x16 | 3 |
| 129 | 04-31/1 | Spring | | 3 |
| 130 | 04-86 | Camlock Set Pin | | 3 |
| 131 | 04-85 | Camlock | | 3 |
| 132 | GH1440W-04-22 | Spindle | | 1 |
| 133 | GB894.2-20 | Retainer Ring | 20 | 4 |
| 134 | 04-36 | Spacer | | 2 |
| 135 | 04-35 | Gear | 32T | 1 |
| 136 | GB894.2-37 | Retainer Ring | 37 | 1 |
| 137 | 04-54 | Gear | 32T | 1 |
| 138 | GB1096-5X16 | Key | 5x16 | 1 |
| 139 | 04-55 | Gear | 32T | 1 |
| 140 | TS-1523041 | Set Screw | M6x12 | 1 |
| 141 | 04-37 | Shaft | | 1 |

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# JET GH-1340W-3 | Stock 321172

## Parts List C - Headstock Assembly III (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 142 | GB3452.9-25X2.65 | O-Ring | 25x2.65 | 3 |
| 143 | 04-47/1 | Key | 6x90 | 1 |
| 144 | 04-46 | Gear | 42T | 1 |
| 145 | 04-45 | Collar | | 1 |
| 146 | 04-44 | Gear | 32T | 1 |
| 147 | 04-39 | Collar | | 1 |
| 148 | 04-41 | Gear | 32T | 1 |
| 149 | GB/T276-6004 | Ball Bearing | 6004/p5 | 2 |
| 150 | GH1440W-04-33 | Plug | | 1 |
| 151 | 04-47 | Shaft (D) | | 1 |
| 152 | 04-43 | Gear | 38T | 1 |
| 153 | 04-42 | Spline Shaft (E) | | 1 |
| 154 | 04-48 | Housing Gasket | | 1 |
| 155 | 04-49 | Housing | | 1 |
| 156 | GB9877.1-SD25X40X7 | Spacer | SD25x40x7 | 1 |
| 158 | GH1440W-04-65 | Collar | | 1 |
| 160 | GH1440W-04-66 | Balance Space | | 1 |
| 161 | GH1440W-04-67 | Balance Block | | 1 |
| 162 | TS-1523041 | Set Screw | M6x12 | 1 |
| 163 | TS-1524031 | Set Screw | M8x12 | 1 |

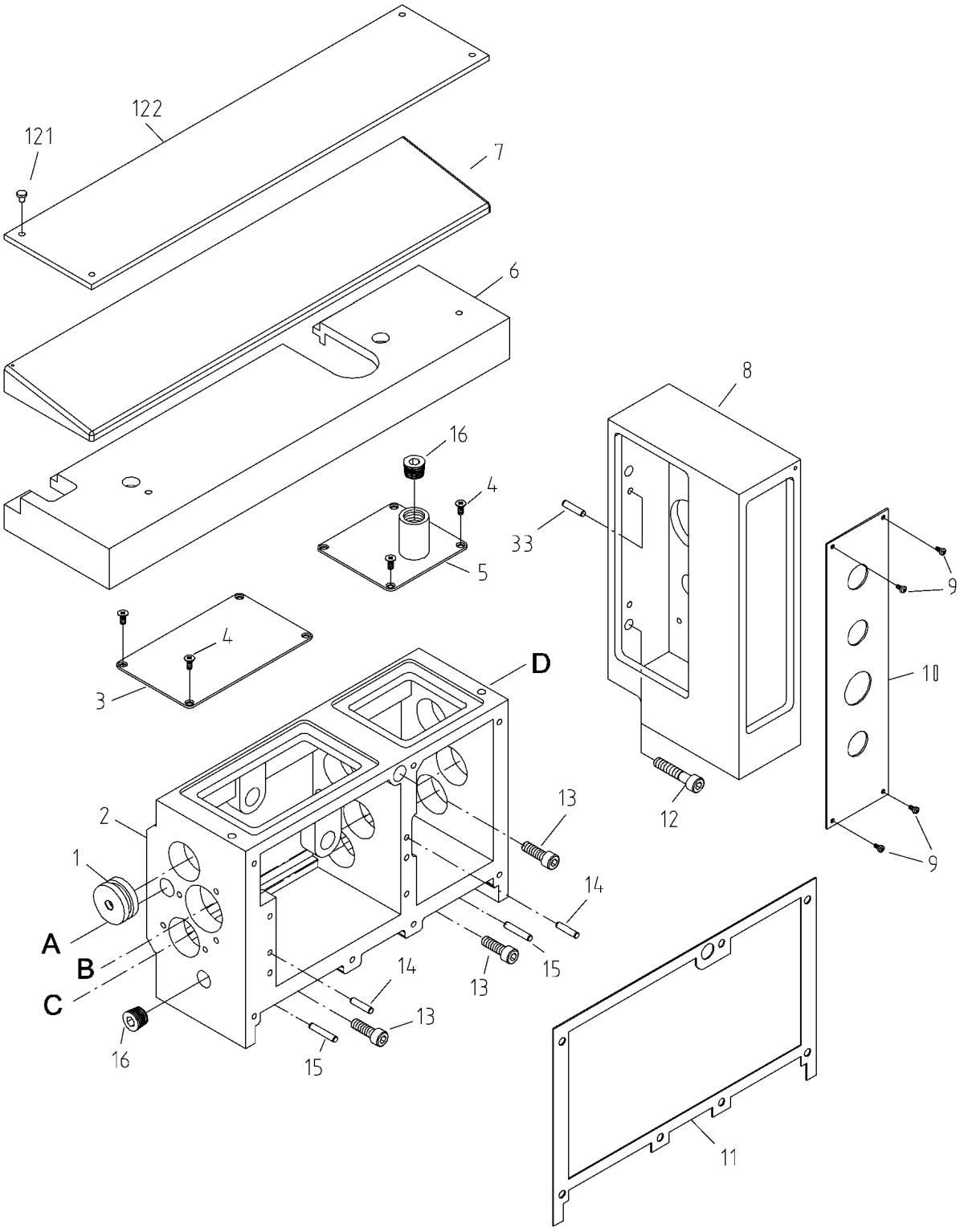
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# JET GH-1340W-3 | Stock 321172

## Diagram D - Gearbox Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

### Gearbox Assembly I




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# JET GH-1340W-3 | Stock 321172

## Parts List D - Gearbox Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | 05-73 | Plug | | 1 |
| 2 | GH1440W-05-06 | Gearbox Casting | | 1 |
| 3 | 05-07 | Front Cover | | 1 |
| 4 | TS-1532032 | Flat Head Machine Screw | M4x10 | 8 |
| 5 | GH1440W-05-26 | Oil Cover (14”) | | 1 |
| | GH1340W-05-26 | Oil Cover (13”) | | 1 |
| 6 | GH1440W-05-07/1 | Cover (14”) | | 1 |
| | GH1340W-05-07/1 | Cover (13”) | | 1 |
| 7 | GH1440W-05-08 | Top Cover | | 1 |
| 8 | GH1440W-05-09 | Bracket | | 1 |
| 9 | TS-1531012 | Pan Head Machine Screw | M3x6 | 4 |
| 10 | GH1440W-05-11 | Electrical Plate | | 1 |
| 11 | 05-61 | Gearbox Gasket | | 1 |
| 12 | TS-1504081 | Hex Socket Cap Screw | M8x40 | 2 |
| 13 | TS-1504051 | Hex Socket Cap Screw | M8x25 | 3 |
| 14 | GH1440W-14 | Pin | 5x20 | 2 |
| 15 | GH1440W-15 | Pin | 5x28 | 2 |
| 16 | 05-75 | Plug | | 2 |
| 33 | GB118-A8X30 | Pin | A8x30 | 2 |
| 121 | GB867-2X4 | Rivet | 2x4 | 4 |
| 122 | GH-1440W-05-12/1 | Speed Chart | | 1 |

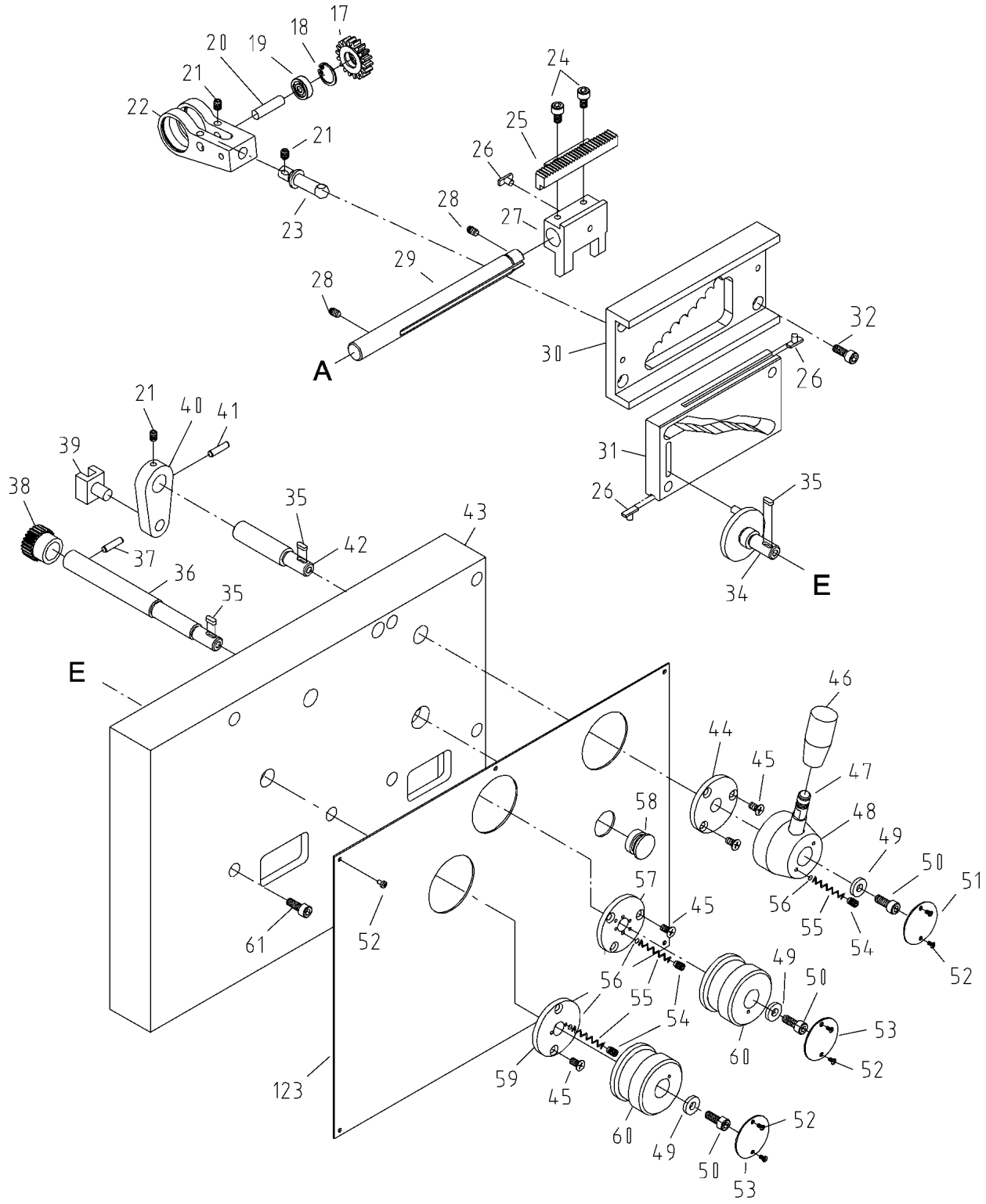
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# JET GH-1340W-3 | Stock 321172

## Diagram E - Gearbox Assembly II

Original JET parts reference | Match model, voltage and serial-number notes

### Gearbox Assembly II




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# JET GH-1340W-3 | Stock 321172

## Parts List E - Gearbox Assembly II

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 17 | 05-49 | Gear | 16T | 1 |
| 18 | GH893.1-19 | Retainer Ring | 19 | 1 |
| 19 | GB/T276-6198 | Bearing | 6198/p5 | 1 |
| 20 | 05-51 | Shaft | | 1 |
| 21 | TS-1523021 | Set Screw | M6x8 | 4 |
| 22 | 05-03 | Shifter | | 1 |
| 23 | 05-02 | Shaft | | 1 |
| 24 | TS-1503051 | Hex Socket Cap Screw | M6x20 | 2 |
| 25 | 05-13 | Rack | | 1 |
| 26 | 05-01 | Shift Key | | 3 |
| 27 | 05-12 | Shift Fork | | 1 |
| 28 | TS-1523021 | Set Screw | M6x8 | 2 |
| 29 | 05-15 | Shaft | | 1 |
| 30 | 05-05 | Locating Plate | | 1 |
| 31 | 05-04 | Control Plate | | 1 |
| 32 | TS-1503031 | Hex Socket Cap Screw | M6x12 | 4 |
| 33 | GB118-A8X30 | Pin | A8x30 | 2 |
| 34 | 05-60 | Shift Hub | | 1 |
| 35 | GB1096-4X10 | Key | 4x10 | 3 |
| 36 | GH1440W-05-02 | Shaft | | 1 |
| 37 | GB879-5X20 | Pin | 5x20 | 1 |
| 38 | 05-14 | Gear | 26T | 1 |
| 39 | 05-55 | Shift Fork | | 1 |
| 40 | 05-56 | Shift Lever | | 1 |
| 41 | GB879-5X20 | Pin | 5x20 | 1 |

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# JET GH-1340W-3 | Stock 321172

## Parts List E - Gearbox Assembly II (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 42 | GH1440W-05-03 | Shaft | | 1 |
| 43 | GH1440W-05-01 | Cover | | 1 |
| 44 | 05-58 | Locating Disk | | 1 |
| 45 | GB819-M5X10 | Flat Head Machine Screw | M5x10 | 8 |
| 46 | GB4141.14-BM10X50 | Knob | | 1 |
| 47 | GH1440W-05-15 | Handle Shaft | | 1 |
| 48 | GH14440W-05-14 | Shift Hub | | 1 |
| 49 | 05-08 | Washer | | 3 |
| 50 | TS-1503041 | Hex Socket Cap Screw | M6x16 | 14 |
| 51 | 04-90 | Indicator Disk | | 1 |
| 52 | TS-1531012 | Pan Head Machine Screw | M3x6 | 12 |
| 53 | 05-70 | Indicator Disk | | 2 |
| 54 | TS-1524011 | Set Screw | M8x8 | 4 |
| 55 | GH1440W-05-72 | Spring | | 4 |
| 56 | GB308-SB6.5 | Steel Ball | 6.5 | 4 |
| 57 | 05-10 | Locating Disk | | 1 |
| 58 | GH1440W-05-27 | Oil Sight Glass | | 1 |
| | GHW1160-16A | Oil Sight Glass (serial no. 1007W2720W and higher) | M16x1.5 | 1 |
| 59 | 05-59 | Locating Disk | | 1 |
| 60 | GH1440W-05-13 | Shift Hub | | 2 |
| 61 | TS-1503081 | Hex Socket Cap Screw | M6x35 | 7 |
| 123 | GH1440W-05-10-1 | Name Plate (1 Phase) | | 1 |
| | GH1440W-05-10-3 | Name Plate (3 Phase) | | 1 |
| | GH1340W-05-10-1 | Name Plate (1 Phase) | | 1 |
| | GH1340W-05-10-3 | Name Plate (3 Phase) | | 1 |

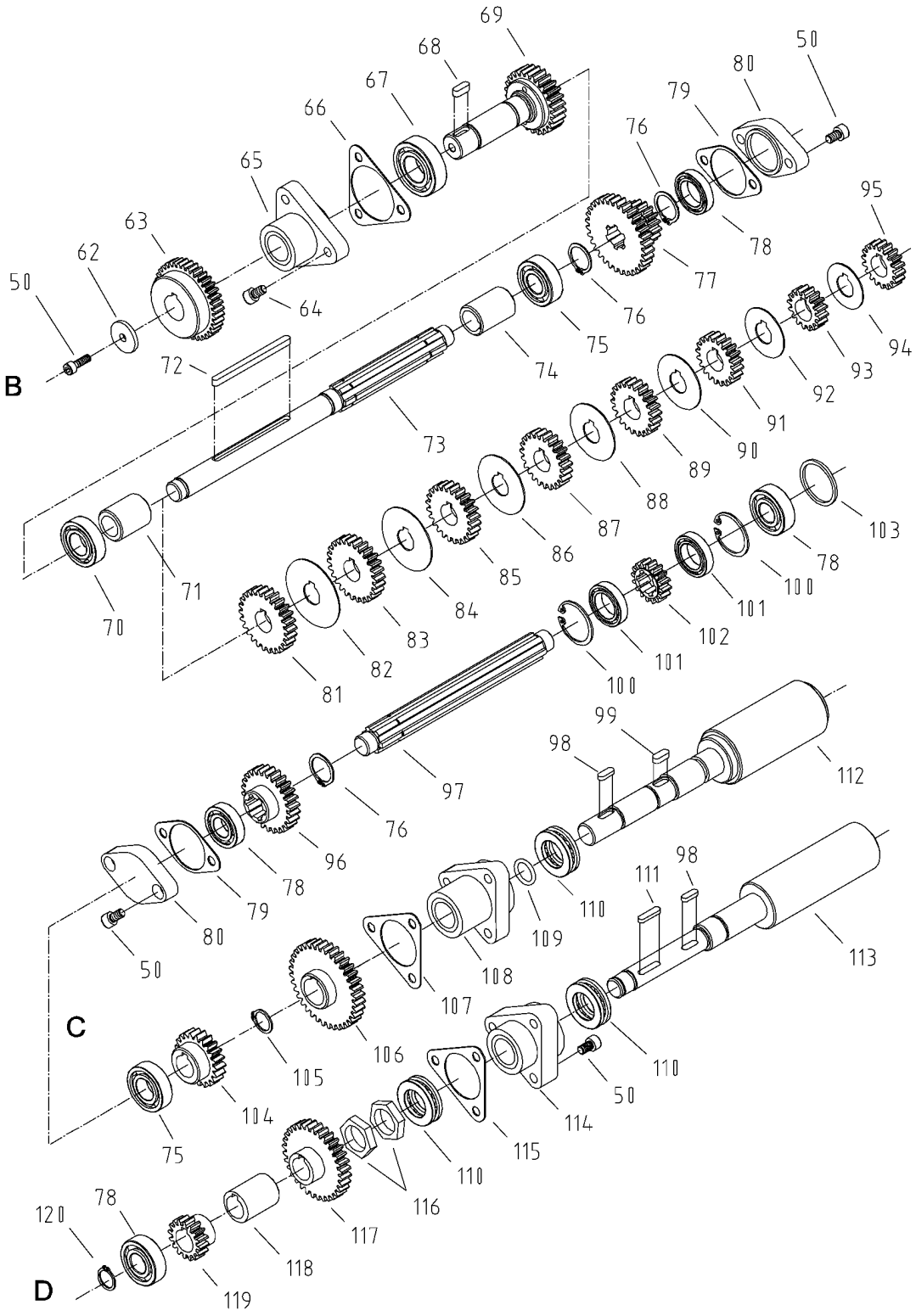
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# JET GH-1340W-3 | Stock 321172

## Diagram F - Gearbox Assembly III

Original JET parts reference | Match model, voltage and serial-number notes

### Gearbox Assembly III




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# JET GH-1340W-3 | Stock 321172

## Parts List F - Gearbox Assembly III

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 50 | TS-1503041 | Hex Socket Cap Screw | M6x16 | 14 |
| 62 | 05-42 | Washer | | 1 |
| 63 | 05-41 | Gear | 50T | 1 |
| 64 | TS-1503051 | Hex Socket Cap Screw | M6x20 | 3 |
| 65 | 05-39 | Flange | | 1 |
| 66 | 05-38 | Gasket | | 1 |
| 67 | GB/T276-6004 | Ball Bearing | 6004/P5 | 1 |
| 68 | GB1096-5X14 | Key | 5x14 | 1 |
| 69 | 05-40 | Gear Shaft Assembly | | 1 |
| 70 | GB/T276-6002 | Ball Bearing | 6002/p5 | 1 |
| 71 | 05-36 | Shaft Collar | | 1 |
| 72 | GB1096-5X75 | Key | 5x75 | 1 |
| 73 | 05-27 | Shaft | | 1 |
| 74 | 05-67 | Shaft Collar | | 1 |
| 75 | GB/T276-6003 | Ball Bearing | 6003/p5 | 2 |
| 76 | GB894.1-20 | Retainer Ring | 20 | 3 |
| 77 | 05-21 | Gear | 16T/32T | 1 |
| 78 | GB/T276-6202 | Ball Bearing | 6202/p5 | 4 |
| 79 | 05-48 | Gasket | | 2 |
| 80 | 05-47 | Flange | | 2 |

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# JET GH-1340W-3 | Stock 321172

## Parts List F - Gearbox Assembly III (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 81 | 05-35 | Gear | 28T | 1 |
| 82 | GH1440W-05-19 | Washer | | 1 |
| 83 | 05-34 | Gear | 26T | 1 |
| 84 | GH1440W-05-20 | Washer | | 1 |
| 85 | 05-33 | Gear | 24T | 1 |
| 86 | GH1440W-05-21 | Washer | | 1 |
| 87 | 05-32 | Gear | 23T | 1 |
| 88 | GH1440W-05-22 | Washer | | 1 |
| 89 | 05-31 | Gear | 22T | 1 |
| 90 | GH1440W-05-23 | Washer | | 1 |
| 91 | 05-30 | Gear | 20T | 1 |
| 92 | GH1440W-05-24 | Washer | | 1 |
| 93 | 05-29 | Gear | 18T | 1 |
| 94 | GH1440W-05-25 | Washer | | 1 |
| 95 | 05-28 | Gear | 16T | 1 |
| 96 | 05-37 | Gear | 26T | 1 |
| 97 | 05-52 | Spline Shaft | | 1 |
| 98 | GB1096-5X14 | Key | 5x14 | 2 |
| 99 | GB1096-6X14 | Key | 6x14 | 1 |
| 100 | GB893.1-32 | Retainer Ring | 32 | 2 |

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# JET GH-1340W-3 | Stock 321172

## Parts List F - Gearbox Assembly III (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 101 | GB/T276-61804 | Bearing | 61804/p5 | 2 |
| 102 | 05-49 | Gear | 16T | 1 |
| 103 | GH1340A-05-66 | Washer | | 1 |
| 104 | 05-25 | Gear | 21T | 1 |
| 105 | GB896-15 | Retainer Ring | 15 | 1 |
| 106 | 05-19 | Gear | 36T | 1 |
| 107 | 05-53 | Gasket | | 1 |
| 108 | 05-17 | Flange | | 1 |
| 109 | GB3452.1-15X2.65 | O-Ring | 15x2.65 | 1 |
| 110 | GB301-8104 | Ball Bearing | 8104 | 3 |
| 111 | GB1096-5X20 | Key | 5x20 | 1 |
| 112 | GH1440W-05-04 | Shaft | | 1 |
| 113 | GH1440W-05-05 | Shaft | | 1 |
| 114 | 05-18 | Flange | | 1 |
| 115 | 05-53 | Gasket | | 1 |
| 116 | 05-20 | Nut | | 2 |
| 117 | 05-22 | Gear | 32T | 1 |
| 118 | 05-24 | Collar | | 1 |
| 119 | 05-26 | Gear | 16T | 1 |
| 120 | GB894.1-15 | Retainer Ring | | 1 |

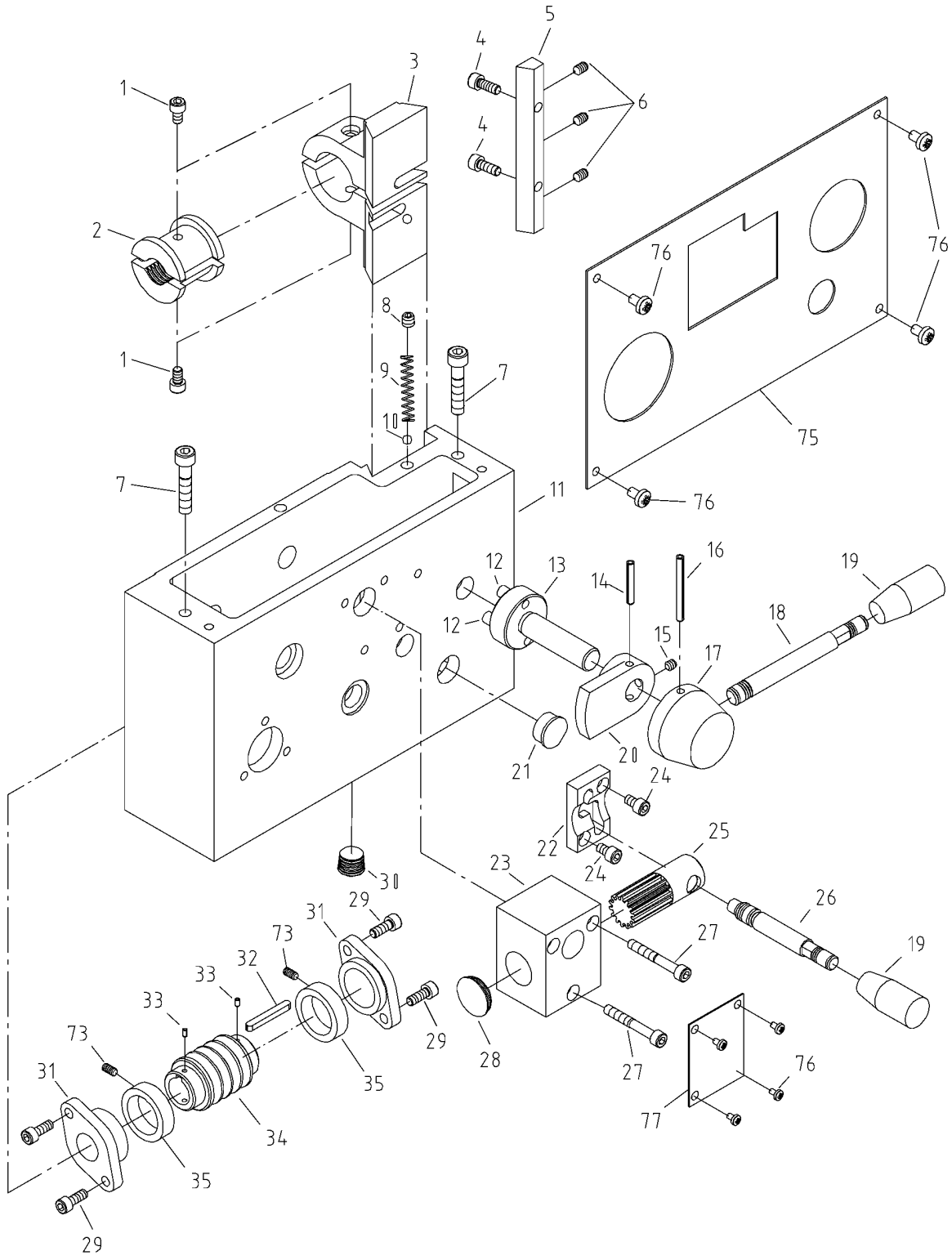
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# JET GH-1340W-3 | Stock 321172

## Diagram G - Apron Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

### Apron Assembly I




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# JET GH-1340W-3 | Stock 321172

## Parts List G - Apron Assembly I

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | TS-1503021 | Hex Socket Cap Screw | M6x10 | 2 |
| 2 | 06-37 | Half Nut | | 1 |
| 3 | 06-36 | Bracket | | 1 |
| 4 | TS-1503041 | Hex Socket Cap Screw | M6x16 | 2 |
| 5 | 06-33 | Gib | | 1 |
| 6 | TS-1523031 | Set Screw | M6x10 | 3 |
| 7 | TS-1504081 | Hex Socket Cap Screw | M8x40 | 2 |
| 8 | TS-1524011 | Set Screw | M8x8 | 1 |
| 9 | 06-39 | Spring | | 1 |
| 10 | GB308-SB6 | Steel Ball | 6 | 1 |
| 11 | 06-01 | Casting | | 1 |
| 12 | 06-42-1 | Pin | | 2 |
| 13 | 06-42 | Half Nut Cam | | 1 |
| 14 | GB879-5X35 | Pin | 5x35 | 1 |
| 15 | TS-1523011 | Set Screw | M6x6 | 1 |
| 16 | GB879-5X50 | Pin | 5x50 | 1 |
| 17 | GH1440W-06-09 | Hub | | 1 |
| 18 | GH1440W-06-04 | Handle Shaft | | 1 |
| 19 | GB4141.14-BM10X50 | Knob | | 2 |
| 20 | 06-40 | Safety Catch | | 1 |

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# JET GH-1340W-3 | Stock 321172

## Parts List G - Apron Assembly I (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 21 | GB1160-12 | Oil Sight Glass | 12 | 1 |
| | GHW1160-16A | Oil Sight Glass (serial no. 1007W2720W and higher) | M16x1.5 | 1 |
| 22 | GH1340W-06-04 | Bracket | | 1 |
| 23 | 06-16 | Block | | 1 |
| 24 | TS-1503031 | Hex Socket Cap Screw | M6x12 | 2 |
| 25 | GH1440W-06-07 | Spline Shaft | | 1 |
| 26 | GH1440W-06-08 | Handle Shaft | | 1 |
| 27 | TS-1503101 | Hex Socket Cap Screw | M6x45 | 3 |
| 28 | 06-02 | Plug | | 1 |
| 29 | TS-1503041 | Hex Socket Cap Screw | M6x16 | 4 |
| 30 | 06-35 | Drain Plug | | 1 |
| 31 | 06-34 | Flange | | 2 |
| 32 | GB1096-5X56 | Key | 5x56 | 1 |
| 33 | GB879-3X5 | Pin | 3x5 | 2 |
| 34 | 06-27 | Worm | | 1 |
| 35 | 06-50 | Collar | | 2 |
| 73 | TS-1522031 | Set Screw | M5x10 | 2 |
| 75 | GH1440W-06-01 | Apron Label | | 1 |
| 76 | TS-1531012 | Pan Head Screw | M3x6 | 10 |
| 77 | GH1440W-06-03 | Thread Dial Label | | 1 |
| | GHW-AP-CA | Apron Assembly Complete | | |

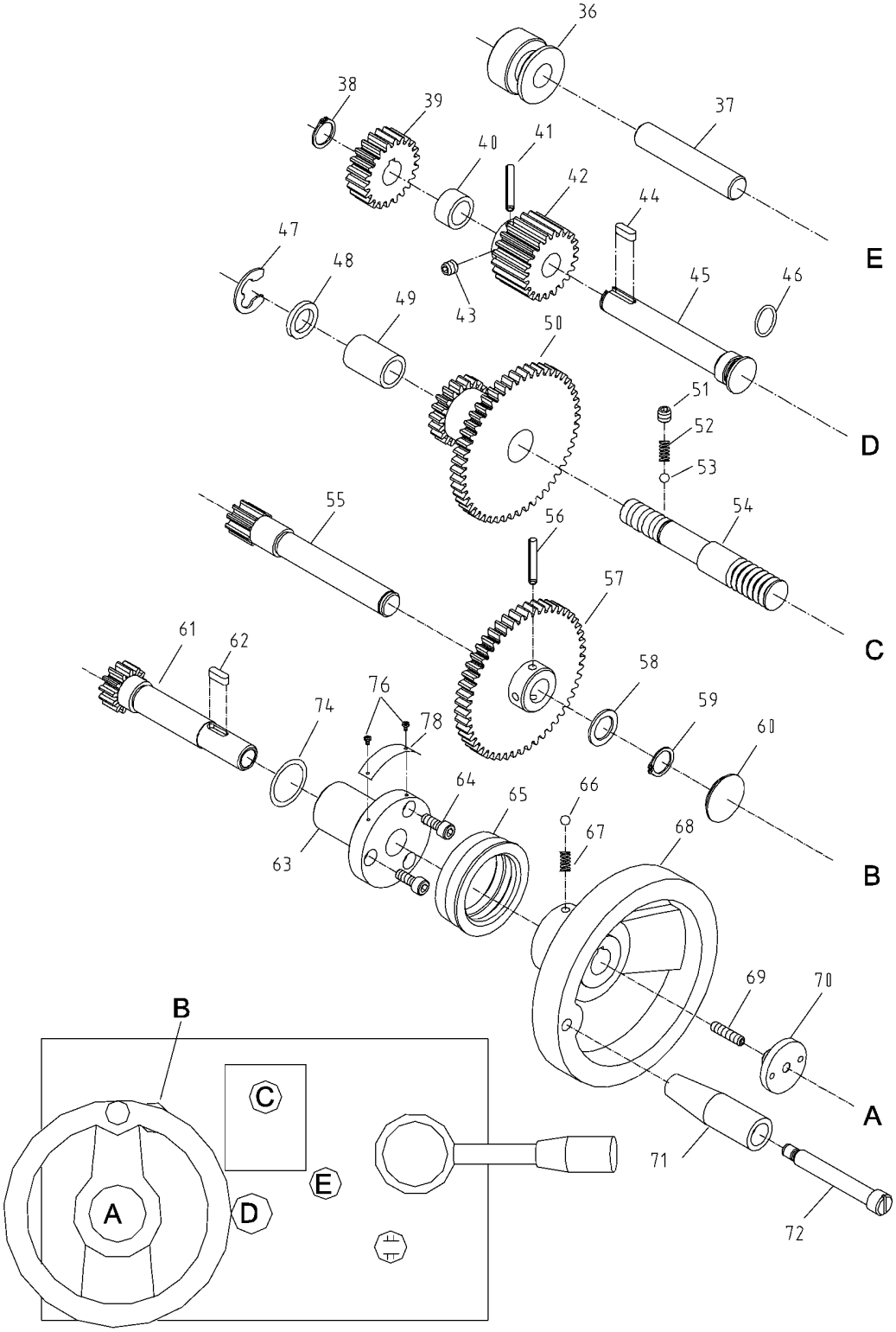
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# JET GH-1340W-3 | Stock 321172

## Diagram H - Apron Assembly II

Original JET parts reference | Match model, voltage and serial-number notes

### Apron Assembly II




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# JET GH-1340W-3 | Stock 321172

## Parts List H - Apron Assembly II

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 36 | 06-44 | Bushing | | 1 |
| 37 | 06-43 | Shaft | | 1 |
| 38 | GB894.1-16 | Retainer Ring | 16 | 1 |
| 39 | 06-28 | Gear | 22T | 1 |
| 40 | 06-26 | Collar | | 1 |
| 41 | GB879-5X35 | Pin | 5x35 | 1 |
| 42 | 06-20 | Gear | 24T | 1 |
| 43 | TS-1523011 | Set Screw | M6x6 | 1 |
| 44 | GB1096-5X15 | Key | 5x15 | 1 |
| 45 | 06-19 | Shaft | | 1 |
| 46 | GB3452.1-17X1.8 | O-Ring | 17x1.8 | 1 |
| 47 | GB896-12 | Retainer Ring | 12 | 1 |
| 48 | 06-10 | Bushing | | 1 |
| 49 | 06-15-1 | Collar | | 1 |
| 50 | GH1440W-06-15 | Cluster Gear | 50T/20T | 1 |
| 51 | TS-1524011 | Set Screw | M8x8 | 1 |
| 52 | GH1440W-06-14 | Spring | | 1 |
| 53 | GB308-SB6 | Steel Ball | 6 | 1 |
| 54 | GH1440W-06-13 | Shaft | | 1 |
| 55 | 06-06 | Shaft | | 1 |

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# JET GH-1340W-3 | Stock 321172

## Parts List H - Apron Assembly II (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 56 | GB879-5X30 | Pin | 5x30 | 1 |
| 57 | 06-08 | Gear | 50T | 1 |
| 58 | 06-10 | Bushing | | 1 |
| 59 | GB894.1-16 | Retainer Ring | 16 | 1 |
| 60 | 06-11 | Plug | | 1 |
| 61 | 06-07 | Shaft | | 1 |
| 62 | GB1096-5X15 | Key | 5x15 | 1 |
| 63 | GH1440W-06-05 | Wheel Flange | | 1 |
| 64 | TS-1503041 | Hex Socket Cap Screw | M6x16 | 3 |
| 65 | 06-31 | Indicator Ring | | 1 |
| 66 | GB308-SB6 | Steel Ball | 6 | 2 |
| 67 | 06-32 | Spring | | 2 |
| 68 | GH1440W-06-06 | Wheel | | 1 |
| 69 | TS-1523071 | Set Screw | M6x25 | 1 |
| 70 | 06-30 | Wheel Stud | | 1 |
| 71 | GH1440W-06-11 | Handle Sleeve | | 1 |
| 72 | GH1440W-06-10 | Handle Lever | | 1 |
| 73 | TS-1522031 | Set Screw | M5x10 | 2 |
| 74 | GB3452.1-25.8X3.55 | O-Ring | 25.8x3.55 | 1 |
| 76 | TS-1531012 | Pan Head Screw | M3x6 | 10 |
| 78 | GH1440W-06-38 | Indicator Label | | 1 |

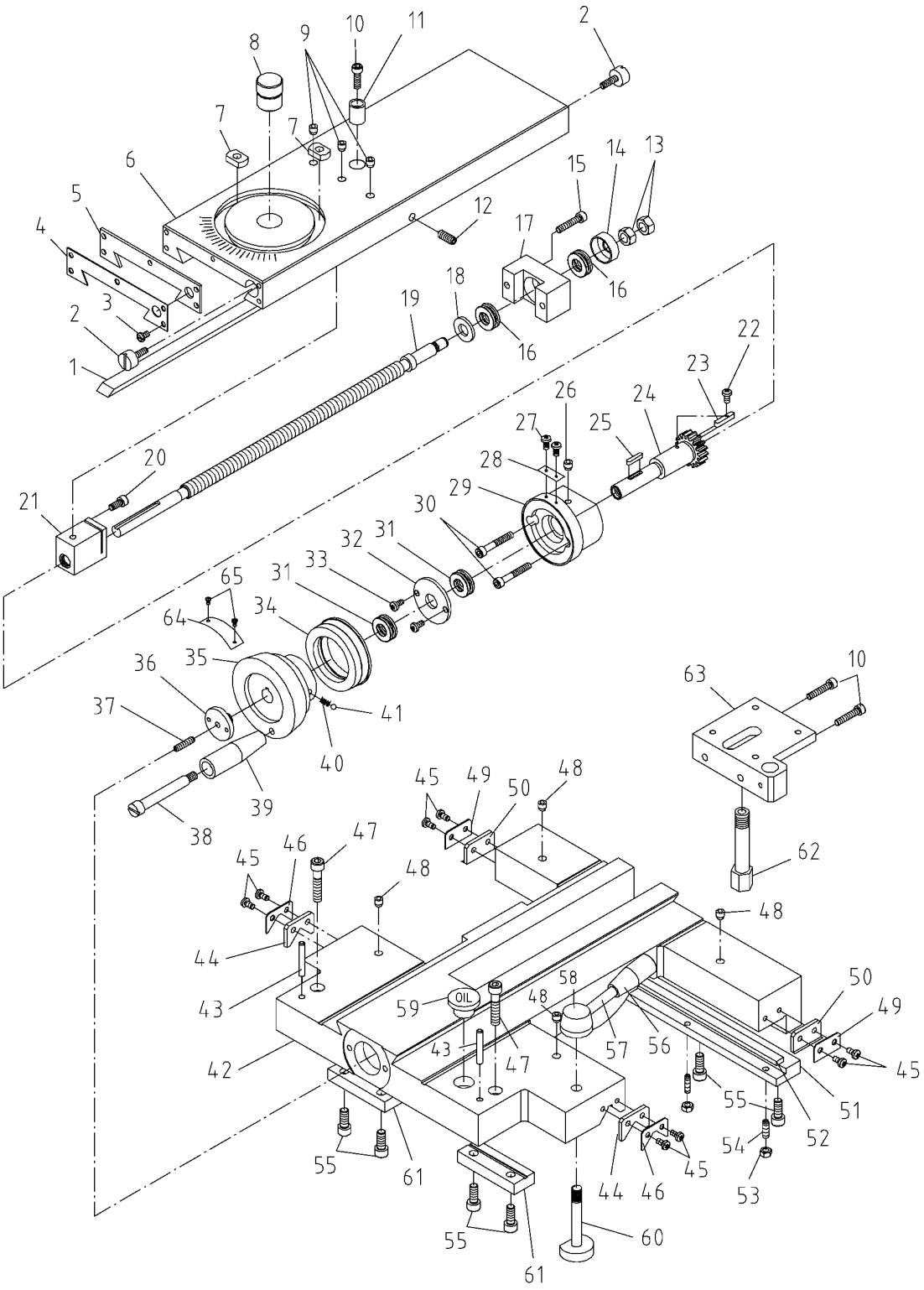
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# JET GH-1340W-3 | Stock 321172

## Diagram I - Carriage and Cross Slide Assembly

Original JET parts reference | Match model, voltage and serial-number notes

### Carriage and Cross Slide Assembly




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# JET GH-1340W-3 | Stock 321172

## Parts List I - Carriage and Cross Slide Assembly

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | GH1440W-07-04 | Gib | | 1 |
| 2 | 07-28 | Gib Adjusting Screw | | 2 |
| 3 | GB818-M5X10 | Pan Head Machine Screw | M5x10 | 5 |
| 4 | GH1440W-07-12 | Plate | | 1 |
| 5 | GH1440W-07-11 | Plate Wiper | | 1 |
| 6 | GH1440W-07-02 | Cross Slide Body | | 1 |
| 7 | 07-07 | Clamp Nut | | 2 |
| 8 | 07-08 | Hub | | 1 |
| 9 | GB1155-8 | Oiler | 8 | 3 |
| 10 | TS-1503051 | Hex Socket Cap Screw | M6x20 | 1 |
| 11 | 07-05 | Sleeve | | 1 |
| 12 | TS-1524011 | Set Screw | M8x8 | 1 |
| 13 | GB6172-M10 | Hex Nut | M10 | 2 |
| 14 | 07-02 | Bearing Cap | | 1 |
| 15 | TS-1503071 | Hex Socket Cap Screw | M6x30 | 2 |
| 16 | GB301-8101 | Thrust Bearing | 8101 | 2 |
| 17 | 07-03 | Block | | 1 |
| 18 | 07-25 | Spacer | | 1 |
| 19 | GH1440W-07-16 | Leadscrew | | 1 |
| 20 | TS-1503031 | Hex Socket Cap Screw | M6x12 | 1 |
| 21 | GH1440W-07-10 | Crossfeed Nut | | 1 |

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# JET GH-1340W-3 | Stock 321172

## Parts List I - Carriage and Cross Slide Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 22 | GB819-M3X5 | Pan Head Machine Screw | M3x5 | 1 |
| 23 | 07-21 | Key | 5X25 | 1 |
| 24 | GH1440W-07-14 | Gear Shaft | | 1 |
| 25 | GB1096-4X20 | Key | 4x20 | 2 |
| 26 | GB1155-6 | Oiler | 6 | 1 |
| 27 | GB818-M3X6 | Pan Head Screw | M3x6 | 2 |
| 28 | 07-04-01 | Indicator Label | | 1 |
| 29 | GH1440W-07-13 | Housing | | 1 |
| 30 | TS-1503091 | Hex Socket Cap Screw | M6x40 | 2 |
| 31 | GB301-8102 | Thrust Bearing | 8102 | 2 |
| 32 | 07-18 | Washer | | 1 |
| 33 | TS-2285102 | Pan Head Machine Screw | M5x10 | 2 |
| 34 | 07-17 | Index Ring | | 1 |
| 35 | GH1440W-07-18 | Compound Handle | | 1 |
| 36 | 07-15 | Cover Screw | | 1 |
| 37 | TS-1523071 | Set Screw | M6x25 | 1 |
| 38 | GH1440W-07-17 | Handle Lever | | 1 |
| 39 | GH1440W-07-26 | Handle Sleeve | | 1 |
| 40 | GB2089-0.7X5X9 | Spring | 0.7x5x9 | 2 |
| 41 | GB308-SB6 | Steel Ball | 6 | 2 |
| 42 | GH1440W-07-01 | Saddle | | 1 |
| 43 | GB117-6X40 | Pin | 6x40 | 2 |

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# JET GH-1340W-3 | Stock 321172

## Parts List I - Carriage and Cross Slide Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 44 | GH1440W-07-03 | Plate Wiper | | 2 |
| 45 | TS-2285102 | Pan Head Machine Screw | M5x10 | 8 |
| 46 | GH1440W-07-07 | Plate | | 2 |
| 47 | TS-1515051 | Hex Socket Cap Screw | M8x40 | 2 |
| 48 | GB1155-79 | Oiler | | 4 |
| 49 | GH1440W-07-05 | Plate | | 2 |
| 50 | GH1440W-07-06 | Plate Wiper | | 2 |
| 51 | 07-24 | Rear Pressure Plate | | 1 |
| 52 | 07-23 | Gib | | 1 |
| 53 | GB6170-M6 | Lock Nut | M6 | 4 |
| 54 | TS-1523061 | Set Screw | M6x20 | 4 |
| 55 | TS-1504041 | Hex Socket Cap Screw | M8x20 | 6 |
| 56 | GB4141.14-M10X50 | Handle Knob | M10x50 | 1 |
| 57 | GH1440W-07-27 | Handle Shaft | | 1 |
| 58 | GH1440W-07-25 | Hub | | 1 |
| 59 | 04-06 | Oil Cap | | 1 |
| 60 | GH1440W-07-08 | Lock Stud | | 1 |
| 61 | GH1440W-07-09 | Front Pressure Plate | | 2 |
| 62 | 14-04 | Connected Tube | | 1 |
| 63 | 14-03 | Lamp Bracket | | 1 |
| | GHW-CFLA | Cross Feed Lead Screw & Nut Assy. (includes #19-21) | | |
| | GHW1440W-CFDA | Cross Feed Dial Assy. (includes 22-26, 29-41) | | |

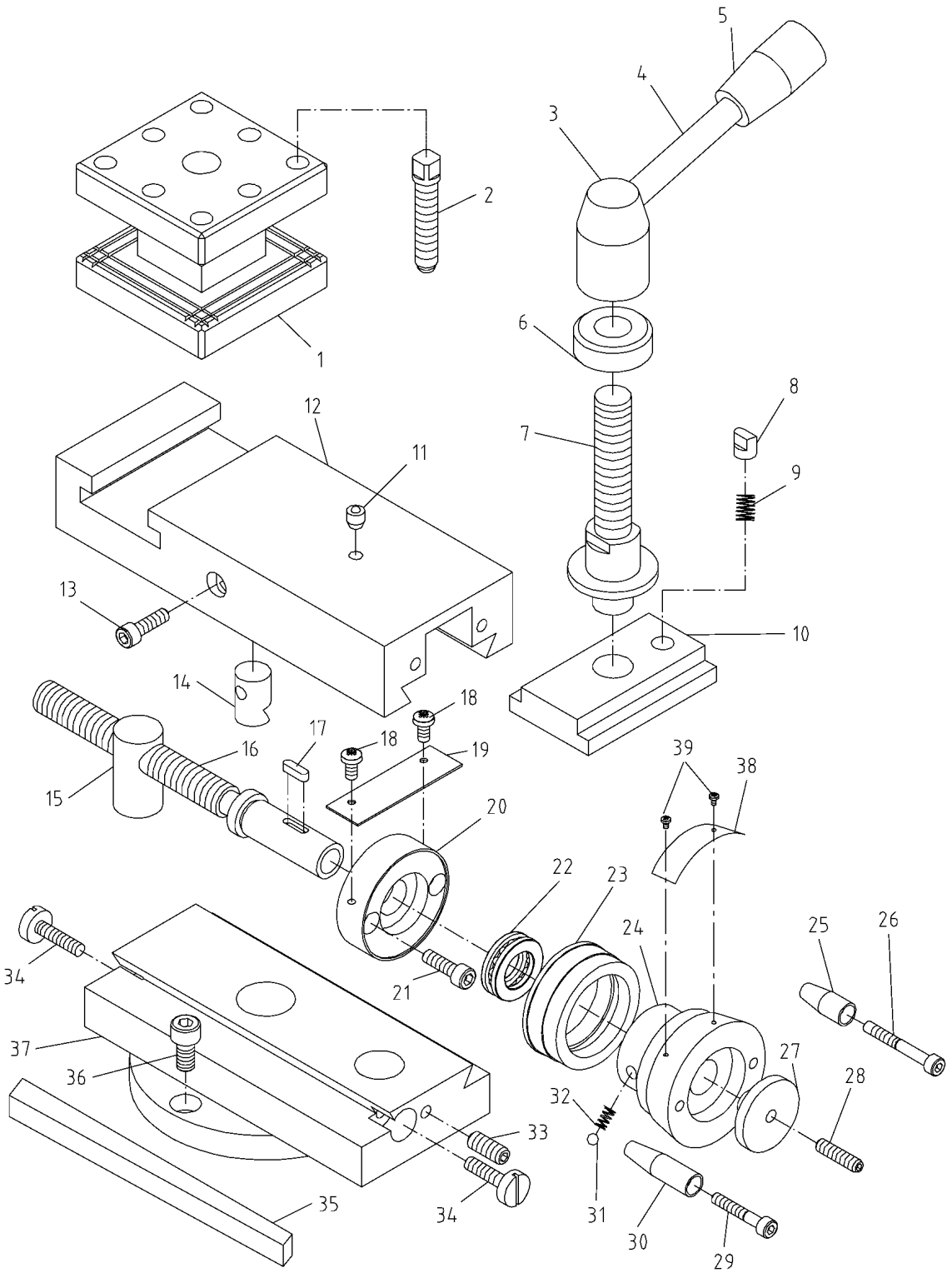
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# JET GH-1340W-3 | Stock 321172

## Diagram J - Four Way Tool Post and Compound Slide Assembly

Original JET parts reference | Match model, voltage and serial-number notes

### Four Way Tool Post and Compound Slide Assembly




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# JET GH-1340W-3 | Stock 321172

## Parts List J - Four Way Tool Post and Compound Slide Assembly

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | 07-32 | Tool Post | | 1 |
| 2 | GB83-10X50 | Tool Lock Screw | 10x50 | 8 |
| 3 | GH1440W-07-20 | Handle Hub | | 1 |
| 4 | GH1440W-07-21 | Handle Shaft | | 1 |
| 5 | GB4141.14-BM10X50 | Knob | | 1 |
| 6 | GH1440W-07-19 | Spacer | | 1 |
| 7 | 07-34 | Tool Post Pin | | 1 |
| 8 | 07-29 | Tool Post Pin | | 1 |
| 9 | GB2089-1X8X11 | Spring | 1x8x11 | 1 |
| 10 | 07-37 | Clamp Nut | | 1 |
| 11 | GB1155-89 | Oiler | 8 | 1 |
| 12 | 07-49 | Compound Slide | | 1 |
| 13 | TS-1503051 | Hex Socket Cap Screw | M6x20 | 1 |
| 14 | 07-09 | Position Pin | | 1 |
| 15 | 07-39 | Nut | | 1 |
| 16 | 07-40 | Compound Screw | | 1 |
| 17 | GB1096-4X14 | Key | 4x14 | 1 |
| 18 | TS-1531012 | Pan Head Machine Screw | M3x6 | 2 |
| 19 | 07-04-02 | Name Plate | | 1 |
| 20 | GH1440W-07-22 | Screw Bushing | | 1 |
| 21 | TS-1503051 | Hex Socket Cap Screw | M6x20 | 2 |

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# JET GH-1340W-3 | Stock 321172

## Parts List J - Four Way Tool Post and Compound Slide Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 22 | GB301-8103 | Thrust Bearing | 8103 | 1 |
| 23 | 07-42 | Index Ring | | 1 |
| 24 | GH1440W-07-.28 | Handwheel | | 1 |
| 25 | GH1440W-07-23 | Handle | | 1 |
| 26 | TS-1513051 | Hex Socket Cap Screw | M5x25 | 1 |
| 27 | 07-15 | Cover Screw | | 1 |
| 28 | TS-1523071 | Set Screw | M6x25 | 1 |
| 29 | TS-1502091 | Hex Socket Cap Screw | M5x40 | 1 |
| 30 | GH1440W-07-24 | Handle | | 1 |
| 31 | GB308-SB6 | Steel Ball | 6 | 2 |
| 32 | GB2089-0.7X5X5 | Spring | 0.7x5x5 | 2 |
| 33 | TS-1523051 | Set Screw | M6x16 | 1 |
| 34 | 07-28 | Gib Adjusting Screw | | 2 |
| 35 | 07-10 | Gib | | 1 |
| 36 | TS-1515011 | Hex Socket Cap Screw | M8x16 | 2 |
| 37 | GH1440W-07-15 | Swivel Slide (14”) | | 1 |
| | GH1340W-07-15 | Swivel Slide (13”) | | 1 |
| 38 | 07-04-02 | Indicator Label | | 1 |
| 39 | GB818-M3X6 | Pan Head Screw | M3x6 | 2 |
| | GHW-THA | Tool Post Assy. (includes #1 & 2) | | 1 |
| | GH1440W-CPA | Compound Assy. (includes # 11-39 for 14”) | | 1 |
| | GH1340W-CPA | Compound Assy. (includes # 11-39 for 13”) | | 1 |

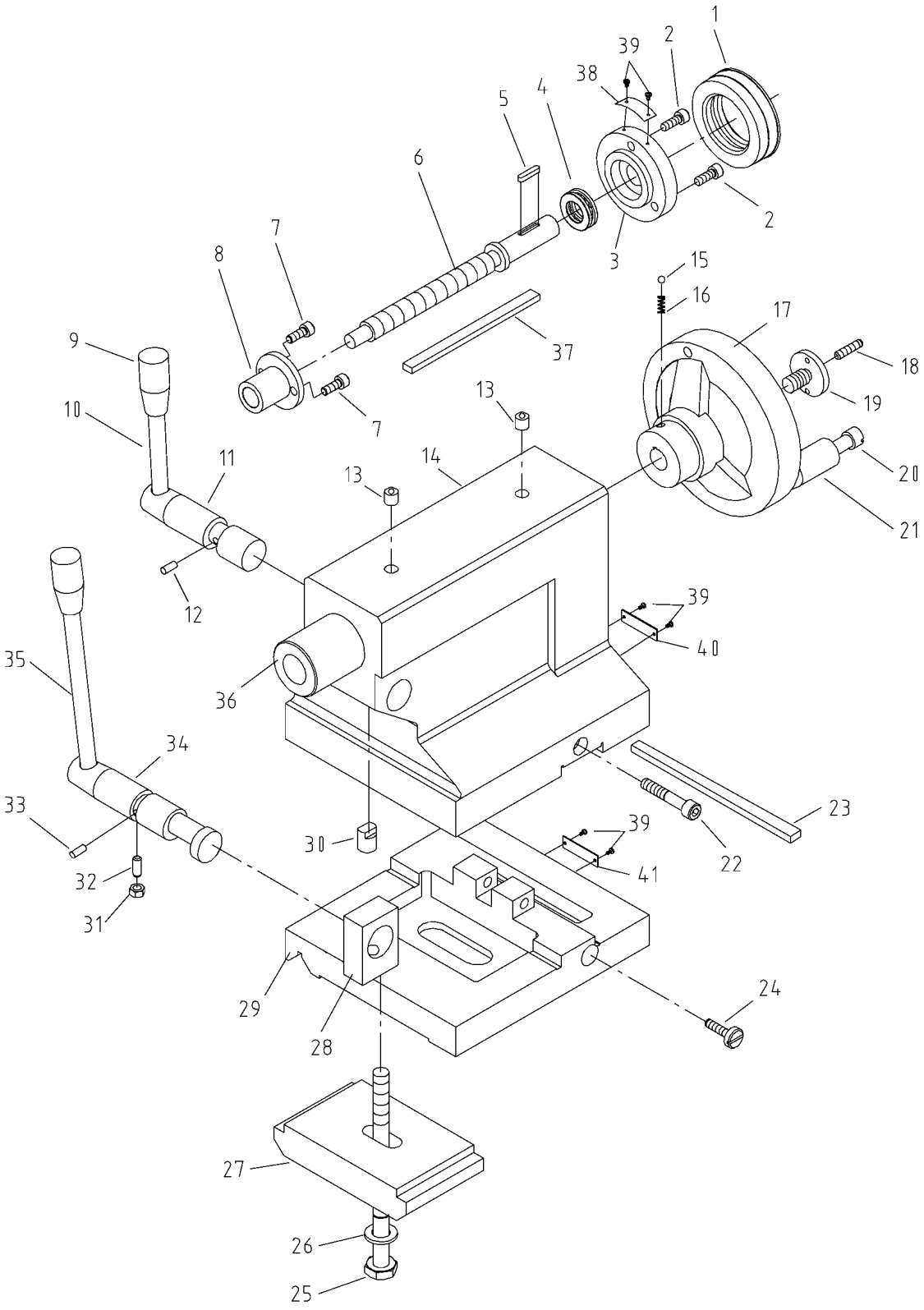
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# JET GH-1340W-3 | Stock 321172

## Diagram K - Tailstock Assembly

Original JET parts reference | Match model, voltage and serial-number notes

### Tailstock Assembly




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# JET GH-1340W-3 | Stock 321172

## Parts List K - Tailstock Assembly

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | 08-09 | Index Ring | | 1 |
| 2 | TS-1503051 | Hex Socket Cap Screw | M6x20 | 3 |
| 3 | GH1440W-08-07 | Hub | | 1 |
| 4 | GB301-8103 | Thrust Bearing | 8103 | 1 |
| 5 | GB1096-4X20 | Key | 4x20 | 1 |
| 6 | 08-05 | Screw | | 1 |
| 7 | TS-1503041 | Hex Socket Cap Screw | M6x16 | 2 |
| 8 | 08-06 | Flange | | 1 |
| 9 | GB4141.14-BM10X50 | Knob | | 2 |
| 10 | GH1440W-06-04 | Lever Handle | | 1 |
| 11 | GH1440W-08-06 | Eccentric Shaft | | 1 |
| 12 | GB879-5X12 | Pin | 5x12 | 1 |
| 13 | GB1155-10 | Oiler | 10 | 2 |
| 14 | GH1440W-08-01 | Tailstock Body | | 1 |
| 15 | GB308-SB6 | Steel Ball | 6 | 1 |
| 16 | GB2089-0.7X5X12 | Spring | 0.7x5x12 | 1 |
| 17 | GH1440W-08-09 | Wheel | | 1 |
| 18 | TS-1523071 | Set Screw | M6x25 | 1 |
| 19 | 08-12 | Wheel Screw | | 1 |
| 20 | GH1440W-06-10 | Handle Lever | | 1 |
| 21 | GH1440W-06-11 | Handle Sleeve | | 1 |
| 22 | GH1440W-T22 | Hex Socket Cap Screw | M8x70 | 2 |

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# JET GH-1340W-3 | Stock 321172

## Parts List K - Tailstock Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 23 | GH1440W-08-03 | Gib | | 1 |
| 24 | 08-18 | Gib Adjusting Screw | | 2 |
| 25 | TS-1492091 | Hex Cap Bolt (for 14") | M12x90 | 1 |
| | TS-1492071 | Hex Cap Bolt (for 13") | M12x70 | 1 |
| 26 | TS-1550081 | Washer | 12 | 1 |
| 27 | GH1440W-08-04 | Tailstock Clamp Plate | | 1 |
| 28 | 08-16 | Block | | 1 |
| 29 | GH1440W-08-02 | Tailstock Base (for 14”) | | 1 |
| | GH1340W-08-02 | Tailstock Base (for 13”) | | 1 |
| 30 | 08-02 | Stop Pin | | 1 |
| 31 | TS-1540041 | Nut | M6 | 1 |
| 32 | TS-1523051 | Set Screw | M6x16 | 1 |
| 33 | GB879-5X12 | Pin | 5x12 | 1 |
| 34 | GH1440W-08-05 | Eccentric Shaft | | 1 |
| 35 | GH1440W-08-08 | Lever Handle | | 1 |
| 36 | 08-04 | Spindle | | 1 |
| 37 | 08-24 | Key | 3x6x55 | 1 |
| 38 | 08-07 | Indicator Label | | 1 |
| 39 | GHW-TA39 | Pan Head Screw | M3x6 | 6 |
| 40 | 08-22 | Indicator Label | | 1 |
| 41 | 08-23 | Indicator Label | | 1 |
| | GH1440W-TA-CA | Tailstock Complete Assembly (for 14”) | | 1 |
| | GH1340W-TA-CA | Tailstock Complete Assembly (for 13”) | | 1 |

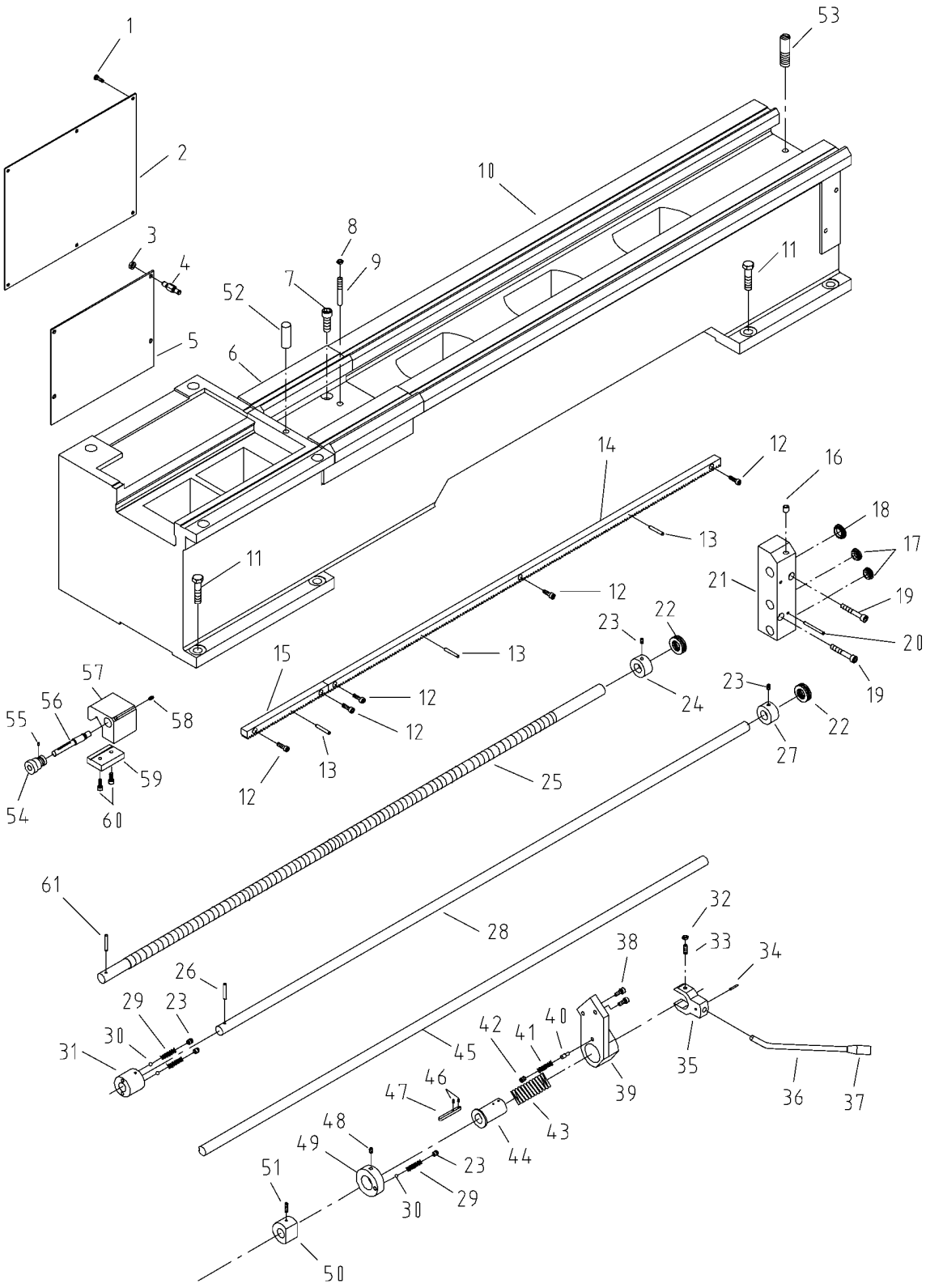
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# JET GH-1340W-3 | Stock 321172

## Diagram L - Bed Assembly

Original JET parts reference | Match model, voltage and serial-number notes

### Bed Assembly




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# JET GH-1340W-3 | Stock 321172

## Parts List L - Bed Assembly

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | GB818-M8X10 | Pan Head Screw | M8x10 | 6 |
| 2 | GH1440W-12-01 | Electrical Box Cover | | 1 |
| 3 | TS-1540061 | Hex Nut | M8 | 4 |
| 4 | C6240-120003 | Stud | | 4 |
| 5 | 12-05 | Electrical Plate | | 1 |
| 6 | GH1440W-01-02 | Gap | | 1 |
| 7 | TS-1506051 | Hex Socket Cap Screw | M12x40 | 4 |
| 8 | TS-1540061 | Hex Nut | M8 | 2 |
| 9 | GB881-8X60 | Pin | 8x60 | 2 |
| 10 | GH1440W-01-01 | Bed | | 1 |
| 11 | GB5782-M16X50 | Hex Cap Bolt | M16x50 | 8 |
| 12 | TS-1503061 | Hex Socket Cap Screw | M6x25 | 6 |
| 13 | GB879-5X35 | Pin | 5x35 | 6 |
| 14 | 01-07 | Rack (long) | | 2 |
| 15 | 01-06 | Rack (short) | | 1 |
| 16 | GB1155-10 | Oiler | 10 | 1 |
| 17 | 01-41 | Plug | | 2 |
| 18 | 01-42 | Plug | | 1 |
| 19 | TS-1504111 | Hex Socket Cap Screw | M8x55 | 2 |
| 20 | GB118-8X60 | Pin | 8x60 | 2 |

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# JET GH-1340W-3 | Stock 321172

## Parts List L - Bed Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 21 | 01-13 | End Bracket | | 1 |
| 22 | GB301-51104 | Bearing | 51104 | 2 |
| 23 | TS-1524021 | Socket Set Screw | M8x10 | 5 |
| 24 | 01-10 | Collar | | 1 |
| 25 | 01-11 | Lead Screw | | 1 |
| 26 | GB879-5X35 | Pin | 5x35 | 1 |
| 27 | 01-16 | Collar | | 1 |
| 28 | 01-15 | Feed Shaft | | 1 |
| 29 | 01-38 | Spring | | 3 |
| 30 | GB308-SB6 | Steel Ball | 6 | 3 |
| 31 | 01-05 | Clutch | | 1 |
| 32 | TS-1540041 | Hex Nut | M6 | 2 |
| 33 | TS-1523061 | Set Screw | M6x20 | 2 |
| 34 | GB879-3X20 | Pin | 3x20 | 1 |
| 35 | 01-086/6 | Control Fork | | 1 |
| 36 | 01-081/6 | Control Handle | | 1 |
| 37 | GB4141.14-BM10X50 | Knob | | 1 |
| 38 | TS-1503041 | Hex Socket Cap Screw | M6x16 | 2 |
| 39 | 01-084/6 | Control Bracket | | 1 |
| 40 | 01-082/6 | Pin | | 1 |

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# JET GH-1340W-3 | Stock 321172

## Parts List L - Bed Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 41 | 01-38 | Spring | 1.2x6x20 | 1 |
| 42 | TS-1524011 | Set Screw | M8x8 | 1 |
| 43 | GB2089-3X35X70 | Spring | 3x35x70 | 1 |
| 44 | 01-085/6 | Sleeve | | 1 |
| 45 | GH1440W-01-21 | Spindle Control Shaft | | 1 |
| 46 | TS-1520021 | Set Screw | M3x6 | 2 |
| 47 | 01-083/6 | Key | 5x56 | 1 |
| 48 | TS-1523031 | Set Screw | M6x10 | 1 |
| 49 | GH1440W-01-26 | Collar | | 1 |
| 50 | GH1440W-01-22 | Shift Collar | | 1 |
| 51 | TS-1523051 | Set Screw | M6x16 | 1 |
| 52 | GB119-16X40 | Pin | 16x40 | 1 |
| 53 | 01-19 | Pin | | 1 |
| 54 | 13-03 | Index Ring | | 1 |
| 55 | GB879-3X5 | Pin | 3x5 | 1 |
| 56 | 13-02 | Shaft | | 1 |
| 57 | GH1440W-13-01 | Bracket | | 1 |
| 58 | GB79-M6X12 | Set Screw | M6x12 | 1 |
| 59 | 13-04 | Plate | | 1 |
| 60 | TS-1503041 | Hex Socket Cap Screw | M6x16 | 2 |
| 61 | 05-74 | Pin | 5x37 | 1 |

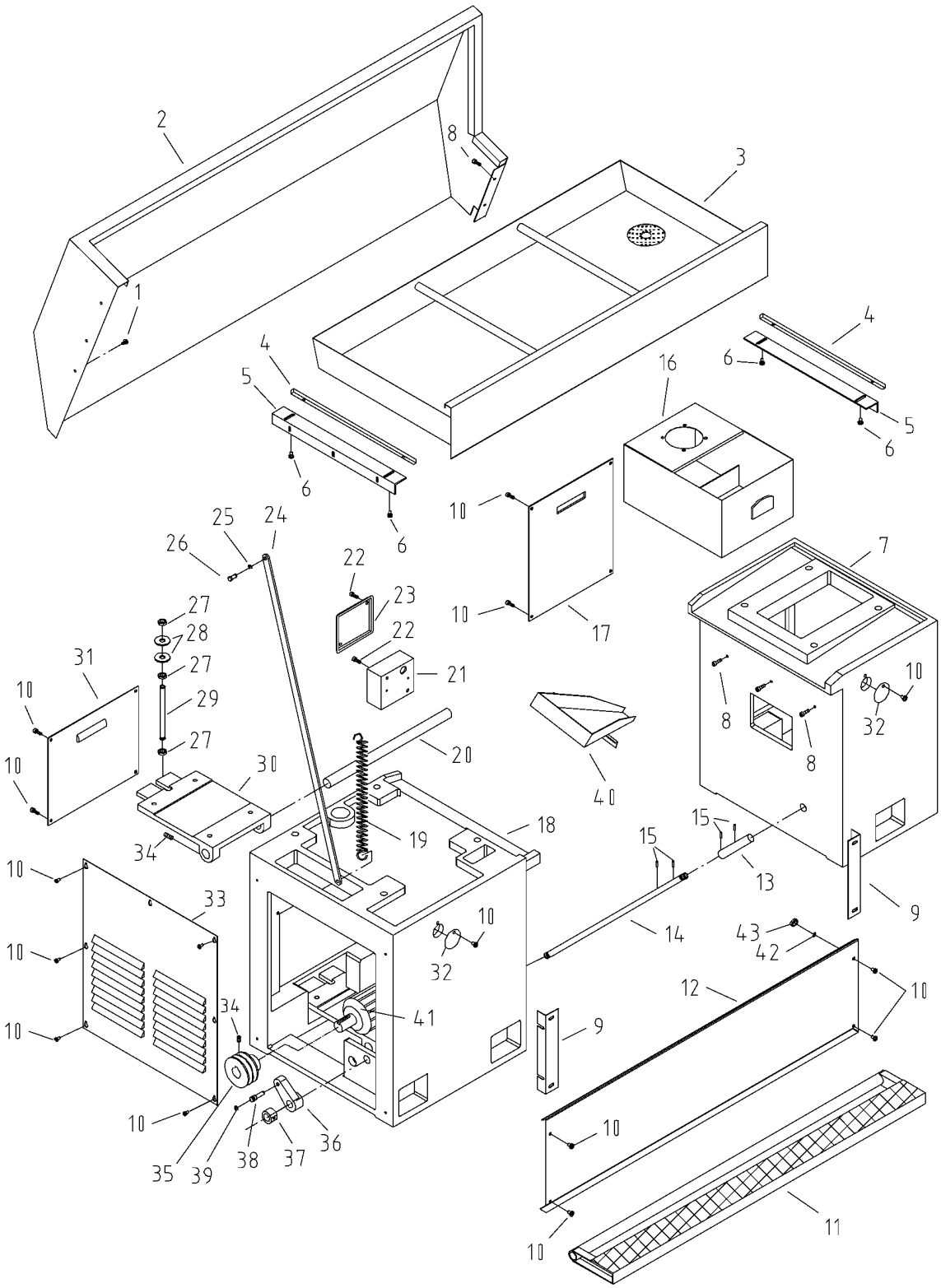
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# JET GH-1340W-3 | Stock 321172

## Diagram M - Stand Assembly

Original JET parts reference | Match model, voltage and serial-number notes

### Stand Assembly




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# JET GH-1340W-3 | Stock 321172

## Parts List M - Stand Assembly

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | GB818-M6X10 | Pan Head Machine Screw | M6x10 | 3 |
| 2 | GH1440W-01-23 | Splash Guard | | 1 |
| 3 | GH1440W-01-05 | Chip Tray | | 1 |
| 4 | GH1440W-01-07 | Guide | | 2 |
| 5 | GH1440W-01-06 | Bracket | | 2 |
| 6 | GB818-M6X10 | Pan Head Machine Screw | M6x10 | 4 |
| 7 | GH1440W-01-04 | Pedestal (right) | | 1 |
| 8 | TS-1503021 | Hex Socket Cap Screw | M6x10 | 8 |
| 9 | GH1440W-01-08 | Bracket | | 2 |
| 10 | GB818-M6X10 | Pan Head Machine | M6x10 | 29 |
| 11 | GH1440W-01-12 | Brake Pedal | | 1 |
| 12 | GH1440W-01-09 | Front Plate | | 1 |
| 13 | 11-01 | Shaft | | 1 |
| 14 | GH1440W-01-13 | Shaft | | 1 |
| 15 | GB879-5X15 | Pin | 5x15 | 4 |
| 16 | 14-01 | Coolant Tank | | 1 |
| 17 | GH1440W-01-10 | Cover | | 1 |
| 18 | GH1440W-01-03 | Pedestal (left) | | 1 |
| 19 | 11-04 | Spring | | 1 |
| 20 | GH1440W-01-14 | Shaft | | 1 |
| 21 | 12-08 | Switch Box | | 1 |
| 22 | GB818-M6X10 | Pan Head machine Screw | M6x10 | 4 |
| 23 | 12-09 | Switch Box Cover | | 1 |

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# JET GH-1340W-3 | Stock 321172

## Parts List M - Stand Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 24 | GH1440W-01-15 | Connector Bar (for 14”) | | 1 |
| | GH1340W-01-15 | Connector Bar (for 13”) | | 1 |
| 25 | GB896-6 | Retaining Clip | 6 | 1 |
| 26 | 11-12 | Pin | | 1 |
| 27 | GB6172-M12 | Hex Nut | M12 | 3 |
| 28 | GB96-12 | Washer | 12 | 2 |
| 29 | 01-23 | Screw | | 1 |
| 30 | GHW-SB-30-1 | Motor Mounting Bracket (for 1 phase motor) | | 1 |
| | GHW-SB-30-3 | Motor Mounting Bracket (for 3 phase motor) | | 1 |
| 31 | 01-25 | Cover | | 1 |
| 32 | 01-27 | Cover | | 4 |
| 33 | GH1440W-01-11 | Cover | | 1 |
| 34 | TS-1524011 | Set Screw | M8x8 | 3 |
| 35 | GH1440W-01-20 | Pulley | | 1 |
| 36 | GH1440W-01-24 | Link | | 1 |
| 37 | 11-07 | Link Nut | | 1 |
| 38 | 11-05 | Shaft Pin | | 1 |
| 39 | GB896-6 | Retaining Clip | 6 | 1 |
| 40 | 01-12 | Tray | | 1 |
| 41 | GHW-M1-1 | Main Motor (1 Phase) | | 1 |
| | GHW-M1-3 | Main Motor (3 Phase) | | 1 |
| 42 | TS-1550041 | Washer | 6 | 4 |
| 43 | TS-1540041 | Hex Nut | M6 | 4 |

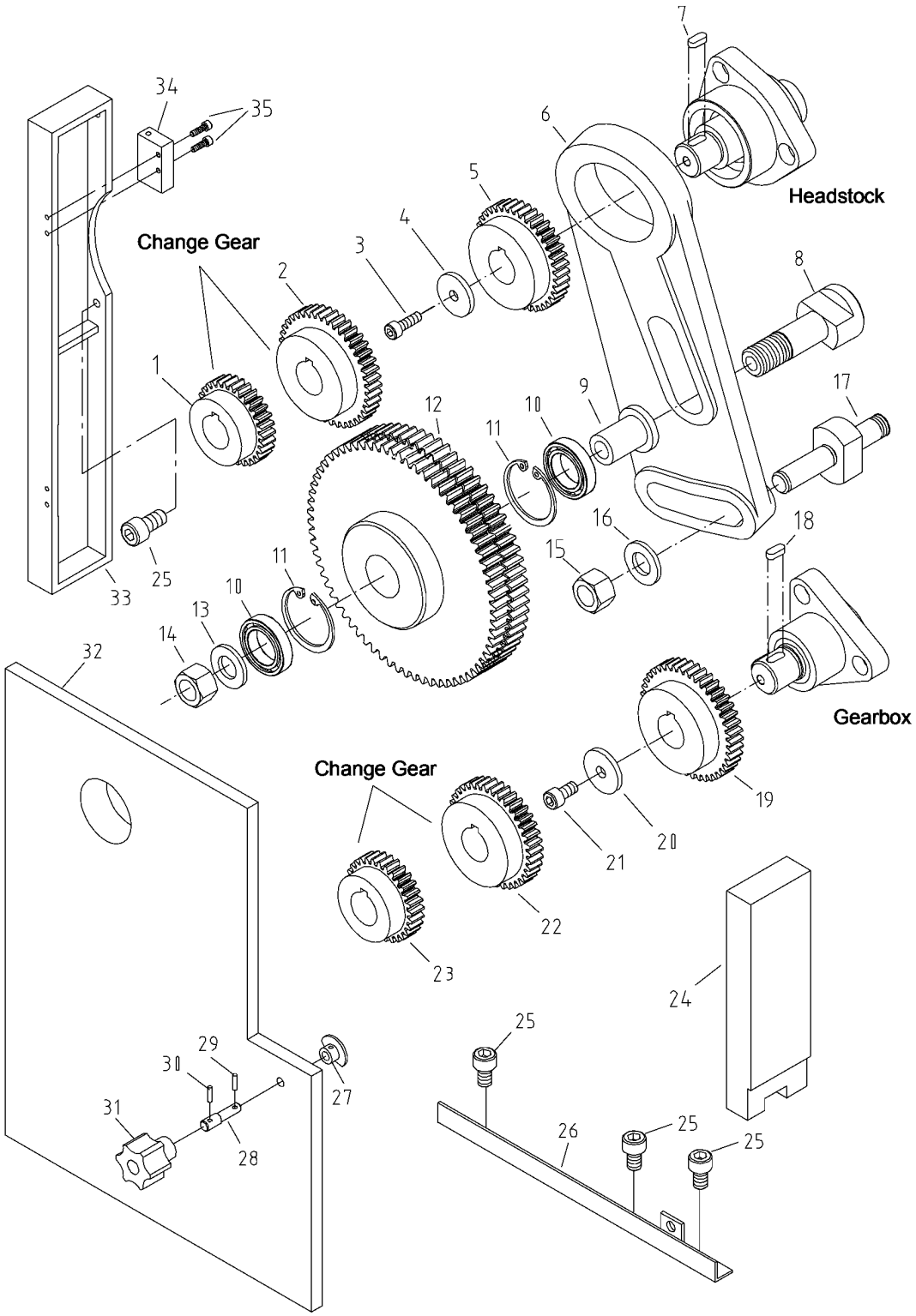
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# JET GH-1340W-3 | Stock 321172

## Diagram N - End Gear Assembly

Original JET parts reference | Match model, voltage and serial-number notes

### End Gear Assembly




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# JET GH-1340W-3 | Stock 321172

## Parts List N - End Gear Assembly

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | 15-02 | Gear | 30T | 1 |
| 2 | 15-04 | Gear | 40T | 1 |
| 3 | TS-1502041 | Hex Socket Cap Screw | M5x16 | 1 |
| 4 | 04-51 | Washer | | 1 |
| 5 | 04-50 | Gear | 25T | 1 |
| 6 | GH1440W-15-01 | Quadrant | | 1 |
| 7 | GB1096-5X14 | Key | 5x14 | 1 |
| 8 | 05-43 | Thread Shaft | | 1 |
| 9 | 05-45 | Collar | | 1 |
| 10 | BB-6103 | Bearing | 6103 | 2 |
| 11 | GB893.1-35 | Retaining Ring | 35 | 2 |
| 12 | 05-65 | Gear | 120/127 | 1 |
| 13 | 05-44 | Washer | | 1 |
| 14 | TS-1540071 | Hex Nut | M10 | 1 |
| 15 | TS-1540081 | Hex Nut | M12 | 1 |
| 16 | GB97.2-85 | Washer | | 1 |
| 17 | GH1440W-15-20 | Stud | | 1 |
| 18 | GB1096-5X14 | Key | 5x14 | 1 |
| 19 | 05-41 | Gear | 50T | 1 |

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# JET GH-1340W-3 | Stock 321172

## Parts List N - End Gear Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 20 | 05-42 | Washer | | 1 |
| 21 | TS-1503041 | Hex Socket Cap Screw | M6x16 | 1 |
| 22 | 15-03 | Gear | 32T | 1 |
| 23 | 15-04 | Gear | 40T | 1 |
| 24 | GH1440W-01-17 | Front Plate (for 14” model) | | 1 |
| | GH1340W-01-17 | Front Plate (for 13” model) | | 1 |
| 25 | TS-1504041 | Hex Socket Cap Screw | M8x20 | 7 |
| 26 | GH1440W-01-19 | Plate | | 1 |
| 27 | C6240-10002 | Door Latch | | 1 |
| 28 | C6240-10001 | Shaft | | 1 |
| 29 | GB879-4X18 | Pin | 4x18 | 1 |
| 30 | GB879-4X24 | Pin | 4x24 | 1 |
| 31 | GB4141.29A-85 | Knob | | 1 |
| 32 | GH1440W-01-16 | Change Gear Cover (for 14”) | | 1 |
| | GH1340W-01-16 | Change Gear Cover (for 13”) | | 1 |
| 33 | GH1440W-01-18 | Rear Plate (for 14”) | | 1 |
| | GH1340W-01-18 | Rear Plate (for 13”) | | 1 |
| 34 | C6240-10004 | Plate | | 2 |
| 35 | TS-1503021 | Hex Socket Cap Screw | M6x10 | 4 |

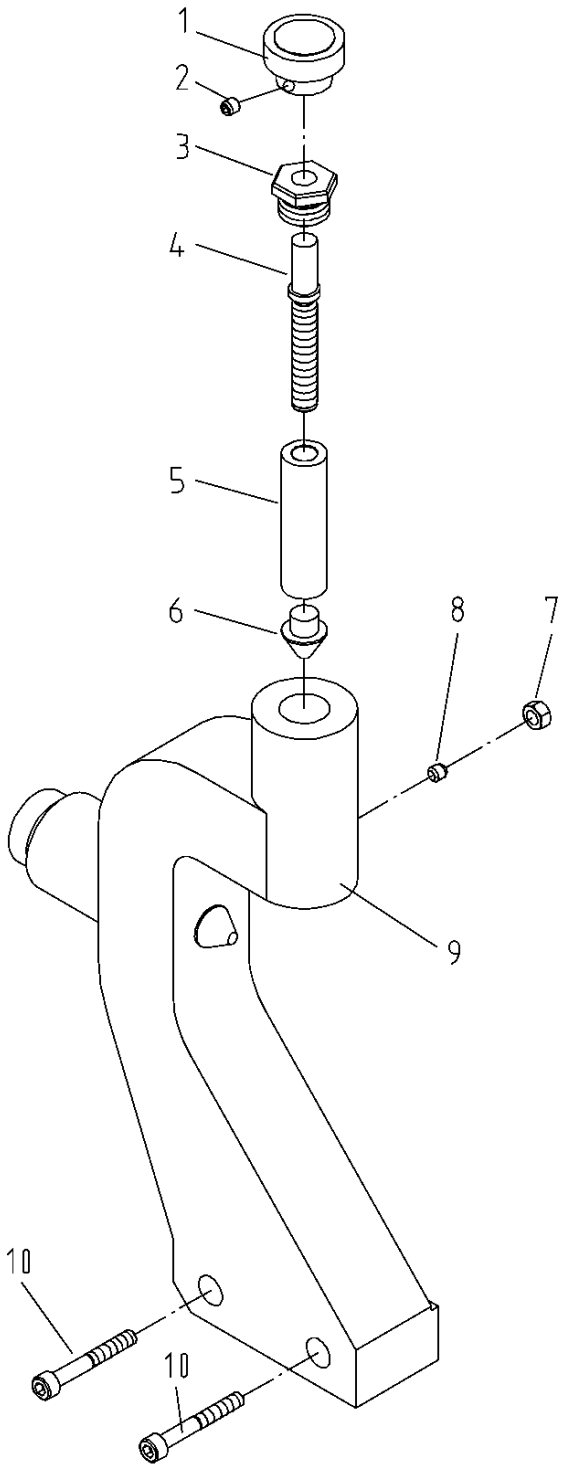
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## Diagram O - Follow Rest

Original JET parts reference | Match model, voltage and serial-number notes

## Follow Rest




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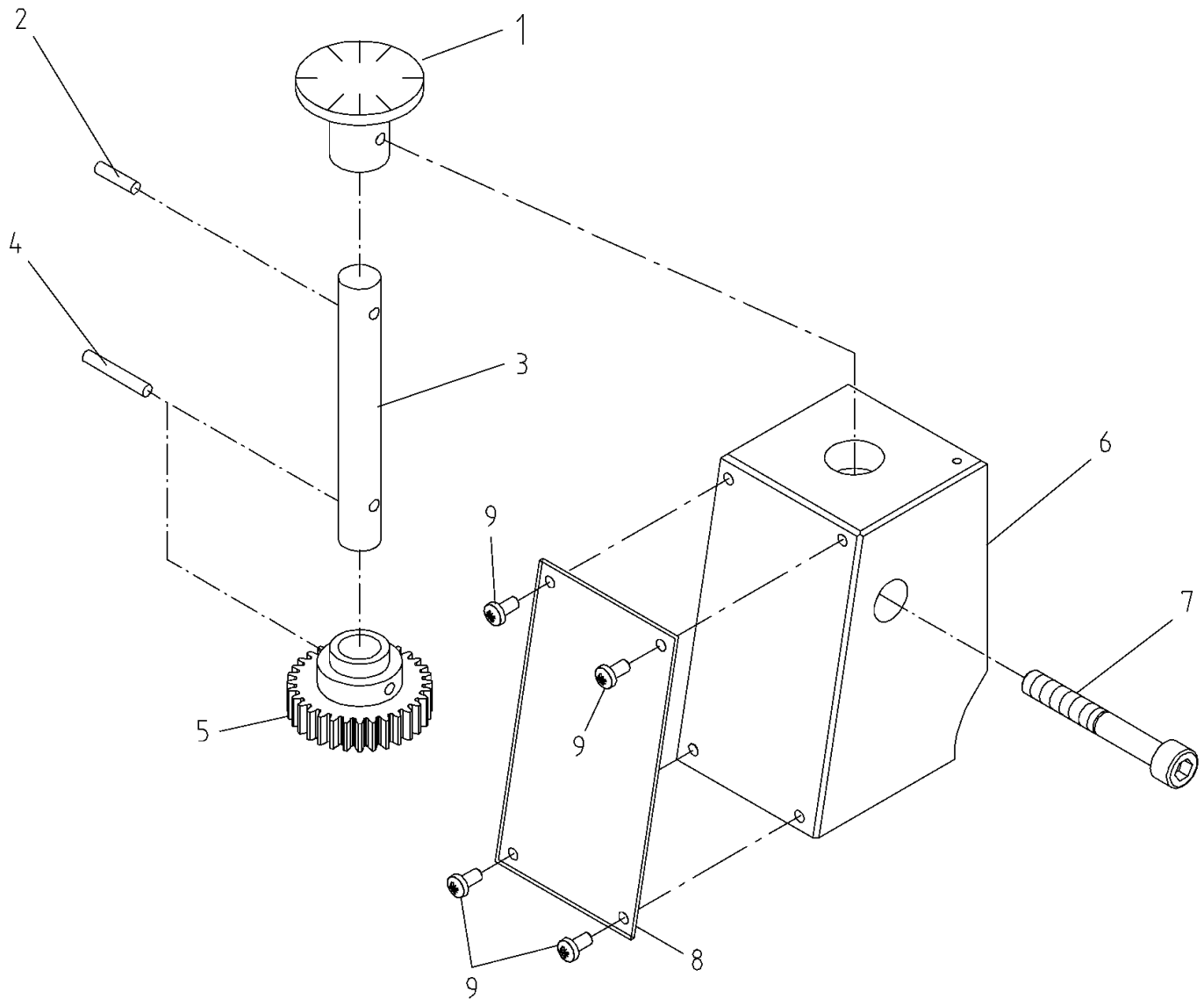
## Parts List O - Follow Rest

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | GH1440W-09-02 | Knob | | 2 |
| 2 | TS-1523011 | Set Screw | M6x6 | 2 |
| 3 | 10B-04 | Bushing | | 2 |
| 4 | 10B-05 | Screw | | 2 |
| 5 | 10B-02 | Sleeve | | 2 |
| 6 | 10B-06 | Brass Finger | | 1 |
| 7 | TS-1540041 | Hex Nut | M6 | 2 |
| 8 | TS-1523011 | Set Screw | M6x6 | 2 |
| 9 | GH1440W-09-01 | Body Casting (for 14” model) | | 1 |
| | GH1340W-09-01 | Body Casting (for 13” model) | | 1 |
| 10 | TS-1504121 | Hex Socket Cap Screw | M8x60 | 2 |
| | GH1440W-FR-CA | Follow Rest Complete Assembly (for 14”) | | 1 |
| | GH1340W-FR-CA | Follow Rest Complete Assembly (for 13”) | | 1 |

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## Thread Dial Assembly



# JET GH-1340W-3 | Stock 321172

## Parts List P - Thread Dial Assembly

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | 06-22 | Dial | | 1 |
| 2 | GB879-3X12 | Pin | 3x12 | 1 |
| 3 | 06-23 | Shaft | | 1 |
| 4 | GB879-3X20 | Pin | 3x20 | 1 |
| 5 | 06-25 | Gear | 32T | 1 |
| 6 | 06-24 | Body | | 1 |
| 7 | TS-1503101 | Hex Socket Cap Screw | M6x45 | 1 |
| 8 | GHW-06-02 | Name Plate | | 1 |
| 9 | GHW-TD09 | Pan Head Machine Screw | M3x6 | 4 |
| 10 | GHW-TD10 | Rivet | 2x4 | 1 |
| | GHW-TD-CA | Threading Dial Assembly | | 1 |

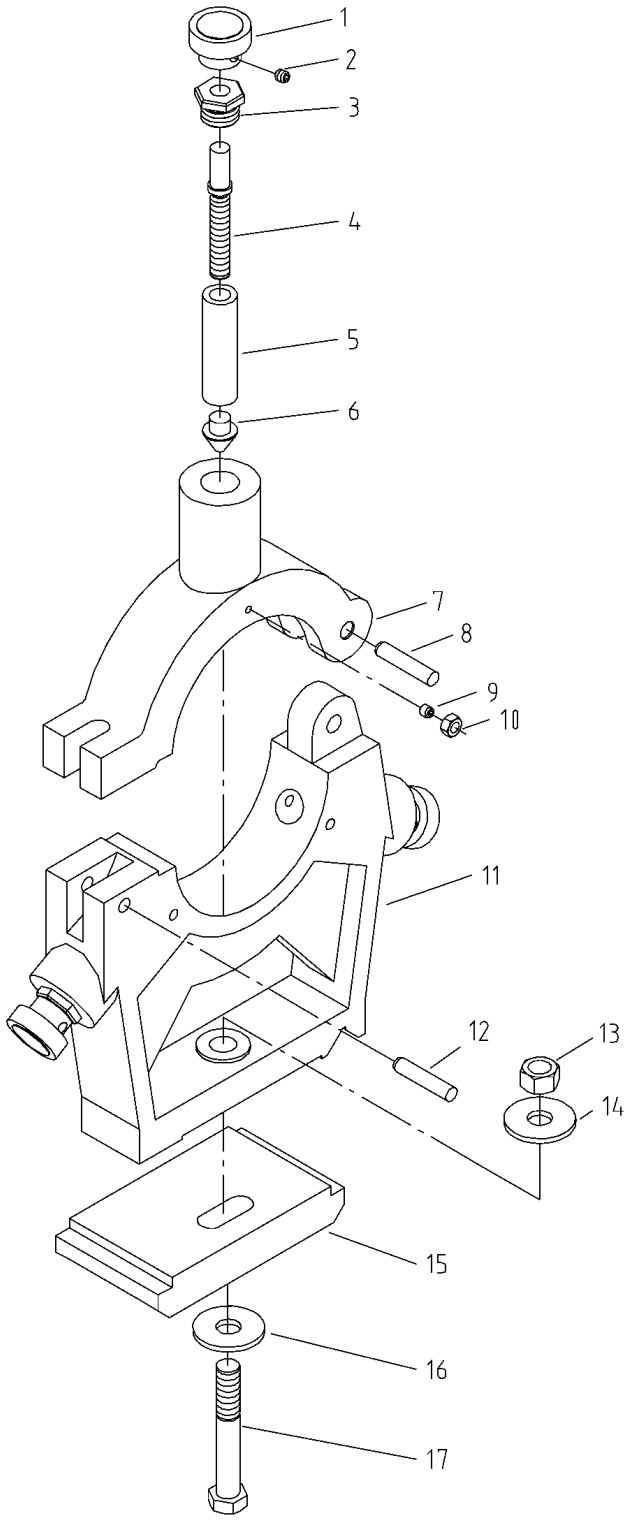
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# JET GH-1340W-3 | Stock 321172

## Diagram Q - Steady Rest

Original JET parts reference | Match model, voltage and serial-number notes

### Steady Rest




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# JET GH-1340W-3 | Stock 321172

## Parts List Q - Steady Rest

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | GH1440W-09-02 | Knob | | 3 |
| 2 | TS-1523011 | Set Screw | M6x6 | 3 |
| 3 | 10A-05 | Bushing | | 3 |
| 4 | 10A-06 | Screw | | 3 |
| 5 | 10A-07 | Sleeve | | 3 |
| 6 | 10A-08 | Brass Finger | | 3 |
| 7 | 10A-03 | Upper Body Casting | | 1 |
| 8 | GB119-8X40 | Pin | 8x40 | 1 |
| 9 | TS-1523061 | Set Screw | M6x20 | 3 |
| 10 | TS-1540041 | Hex Nut | M6 | 3 |
| 11 | GH1440W-10-01 | Lower Body Casting (for 14”) | | 1 |
| | GH1340W-10-01 | Lower Body Casting (for 13”) | | 1 |
| 12 | 10A-02 | Lock Pin | | 1 |
| 13 | TS-1540081 | Hex Nut | M12 | 1 |
| 14 | TS-1550081 | Flat Washer | | 1 |
| 15 | GH1440W-10-02 | Clamp Plate | | 1 |
| 16 | TS-1550081 | Flat Washer | 12 | 1 |
| 17 | TS-1492081 | Hex Cap Bolt | M12x80 | 1 |
| | GH1440W-SR-CA | Steady Rest Complete Assembly (for 14”) | | 1 |
| | GH1340W-SR-CA | Steady Rest Complete Assembly (for 13”) | | 1 |

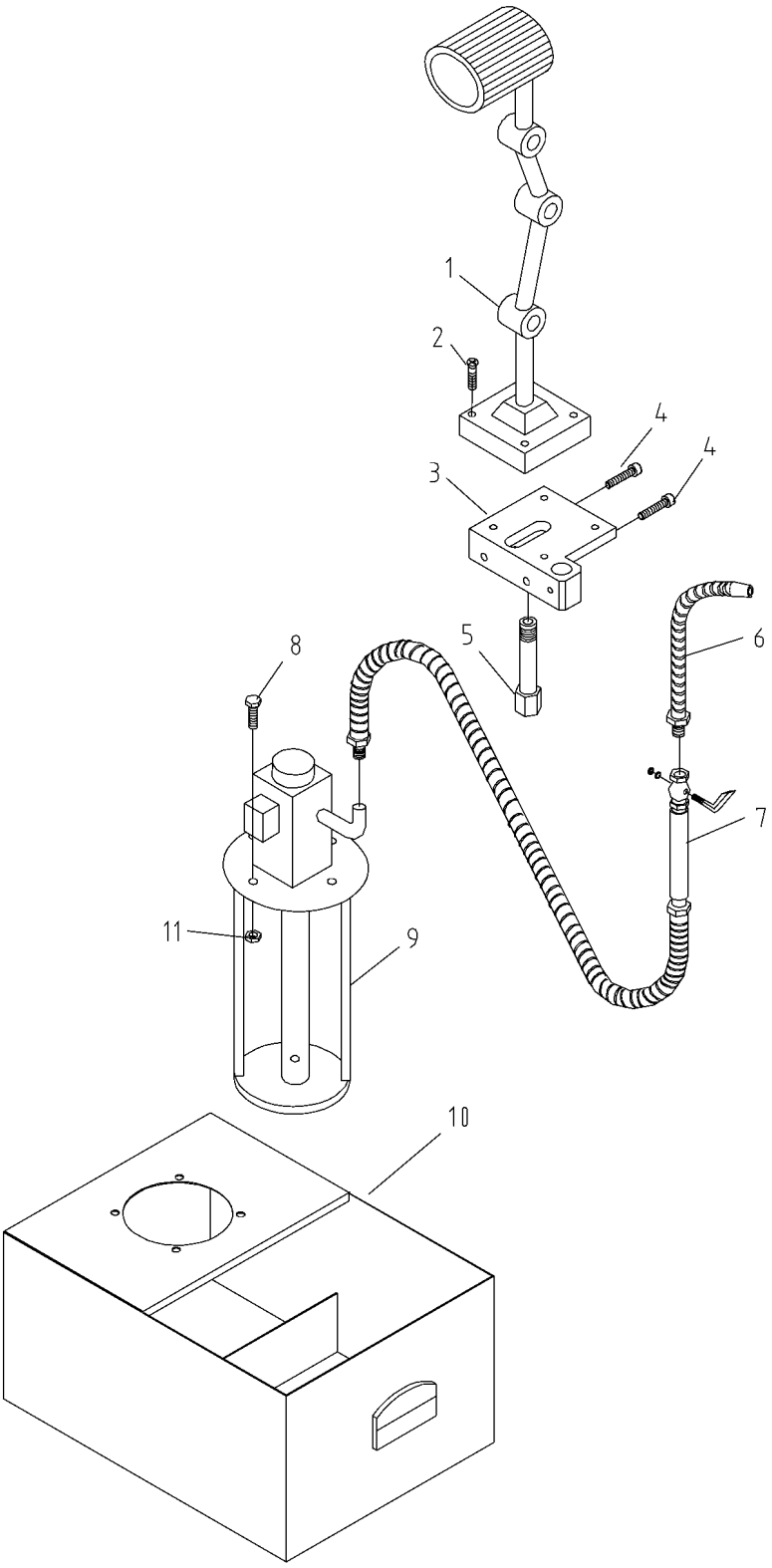
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# JET GH-1340W-3 | Stock 321172

## Diagram R - Coolant and Work Light Assembly

Original JET parts reference | Match model, voltage and serial-number notes

### Coolant and Work Light Assembly




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# JET GH-1340W-3 | Stock 321172

## Parts List R - Coolant and Work Light Assembly

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | JC38 | Work Light** | | 1 |
| 2 | GHW-CW02 | Cross Head Screw** | M6x14 | 4 |
| 3 | 14-03 | Lamp Bracket** | | 1 |
| 4 | TS-1503051 | Hex Socket Cap Screw** | M6x20 | 2 |
| 5 | 14-04 | Connected Tube** | | 1 |
| 6 | GHW-CW06 | Coolant Device | | 1 |
| 7 | GHW-CW07 | Rubber Tube | | 1 |
| 8 | GHW-CW08 | Hex Cap Bolt | M5x25 | 4 |
| 9 | GHW-M2-1 | Coolant Pump (1 Phase) | 1/8HP | 1 |
| 9 | GHW-M2-3 | Coolant Pump (3 Phase) | 1/8HP | 1 |
| 10 | 14-01 | Water Tank | | 1 |
| 11 | TS-1540031 | Nut | M5 | 4 |
| ** | GHW-WL-CA | Work Light Complete Assembly (includes#1-5) | | 1 |

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# JET GH-1340W-3 | Stock 321172

## Parts List S - Additional Parts

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 1 | GH1440W-KM1 | Magnetic Starter (1 Phase, forward) | | 1 |
| | GH1340A-KM1 | Magnetic Starter (3 Phase, forward) | | 1 |
| 2 | GH1440W-KM2 | Magnetic Starter (1 Phase, reverse) | | 1 |
| | GH1340A-KM2 | Magnetic Starter (3 Phase, reverse) | | 1 |
| 3 | GH1440W-KM3 | Coolant Pump Contactor | | 1 |
| 4 | GH1440W-KA | Control Contactor | | 1 |
| 5 | GH1440W-F1 | 2 Amp Fuse (local purchase) | | 1 |
| | GH1440W-F2 | 4 Amp Fuse (local purchase) | | 1 |
| 6 | GH1440W-FR1 | Motor Overload Relay (1 Phase) | | 1 |
| | GH1340A-FR1 | Motor Overload Relay (3 Phase) | | 1 |
| 7 | GH1440W-FR2 | Control Relay (1 Phase) | | 1 |
| | GH1340A-FR2 | Control Relay (3 Phase) | | 1 |
| 8 | GH1440W-TC | Transformer (1 Phase) | | 1 |
| | GH1440W-TC-3 | Transformer (3 Phase) | | 1 |
| 9 | GH1440W-SQ2 | Door Switch (not shown) | | 1 |
| 10 | GH1440W-SA1 | Power On /Off Switch (not shown) | | 1 |
| 11 | GH1440W-SQ1 | Brake Switch (not shown) | | 1 |
| 12 | GH1440W-SB1 | Off Switch (not shown) | | 1 |
| 13 | GH1440W-SB2 | Jog Switch (not shown) | | 1 |
| 14 | GH1440W-HL | Power Indicator Light (not shown) | | 1 |
| 15 | GH1440W-SA2 | Coolant Pump Switch (not shown) | | 1 |
| 16 | GH1440W-SQ3 | Forward Switch (not shown) | | 1 |

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# JET GH-1340W-3 | Stock 321172

## Parts List S - Additional Parts (continued)

Original JET parts reference | Match model, voltage and serial-number notes

| Ref. | Part number | Description | Size | Qty. |
|---|---|---|---|---|
| 17 | GH1440W-SQ4 | Reverse Switch (not shown) | | 1 |
| | GHW-M1-1 | Main Motor (1 Phase, not shown) | | 1 |
| | GHW-M1-3 | Main Motor (3 Phase, not shown) | | 1 |
| | GHW-M2-1 | Coolant Pump (1 Phase, not shown) | | 1 |
| | GHW-M2-3 | Coolant Pump (3 Phase, not shown) | | 1 |
| SB1 | | Off Switch - Location: Front Panel | | |
| SB2 | | Jog Switch - Location: Front Panel | | |
| HL | | Power Indicator Light - Location: Front Panel | | |
| SA2 | | Coolant Pump Switch - Location: Front Panel | | |
| SQ1 | | Brake Switch - Location: Inside Bottom Cover-Headstock End | | |
| SQ2 | | Door Switch - Location: Inside Change Gear Cover | | |
| SQ3 | | Forward Switch - Location: Inside Front Panel (Right Of Gearbox) | | |
| SQ4 | | Reverse Switch - Location: Inside Front Panel (Right Of Gearbox) | | |
| SA1 | | Power On/Off Switch - Location: On Electrical Panel Cover-Rear of Machine | | |
| KM3 | | Coolant Pump Contactor - Location: Electrical Control Box- Rear of Machine | | |
| KA | | Control Contactor - Location: Electrical Control Box- Rear of Machine | | |
| FR1 | | Motor Overload Relay - Location: Electrical Control Box- Rear of Machine | | |
| FR2 | | Coolant Pump O/L Relay - Location: Electrical Control Box- Rear of Machine | | |
| KM1 | | Magnetic Starter-Forward - Location: Electrical Control Box- Rear of Machine | | |
| KM2 | | Magnetic Starter-Reverse - Location: Electrical Control Box- Rear of Machine | | |
| TC | | Control Transformer - Location: Electrical Control Box- Rear of Machine | | |
| M1 | | Main Motor - Location: Inside Stand-Headstock End | | |
| M2 | | Coolant Pump Motor - Location: Inside Stand-Tailstock End | | |

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